





<u>INTRODUCTION</u>

Yokohama has produced this manual to provide its dealers with information needed to determine the warrantability of Yokohama tires submitted for adjustment, and to ensure timely warranty claim processing. These materials will help you better understand Yokohama products and procedures, and assist in the handling of related issues. We hope you'll find this manual an informative, easy-to-use guide for your business.



AWARNING

Tire changing can be dangerous, and should be done only by trained persons using proper tools and procedures. Failure to comply with proper procedures may result in incorrect positioning of the tire, tube or wheel assembly, causing serious physical injury or death.

Yokohama has prepared these warnings as a general reference that outlines procedures established by the Rubber Manufacturers Association (RMA). Details relating to these procedures can and should be obtained by contacting the RMA directly.*

- Always read and understand any manufacturer's warning contained in customer literature or molded on the tire sidewall.
- Always wear adequate eye protection at all times while mounting, dismounting or repairing tires.
- Never mount or use damaged tires, tubes or wheel assemblies.
- Always be certain tires are mounted on the correct size and type of wheel assembly, and that the intended application is correct.
- Always replace a tire on a wheel assembly with another tire of exactly the same wheel assembly diameter, designation and suffix letters. Wheel assemblies of different diameters and tapers cannot be interchanged.
- Always be certain to mount tires only on approved wheel assembly widths.

- Always inflate tires in a safety cage if a mounting machine does not have a positive lock-down device. Use an extension hose with gauge and clip-on chuck so that operator may stand aside during inflation.
- Never inflate tires beyond 40 pounds per square inch (psi) to seat beads.
- Never stand, reach or lean over a tire/wheel assembly during inflation.
- Never install a tube in a tubeless tire.
- Always deflate tires completely by removing the valve core before removal of a tire/wheel assembly from a vehicle or disassembly of components. Do not stand, lean or reach over the assembly during deflation.
- Never repair tires worn below 2/32" (1.6mm) (legal wear out) tread depth.
- Never attempt to repair tires with tread punctures larger than 1/4"in diameter or any sidewall punctures.
- Never install an inner tube as a substitute for a proper repair.
- Never perform repairs using other than industry-approved methods.
- Always remove tires from wheel assemblies for inspection prior to repairing.
- Always refer to separate Yokohama Technical Service Bulletins for fitment and balancing guidelines on particular product classifications.
- * Rubber Manufacturers Association 1400 K Street, NW, Suite 900 Washington, DC 20005 Telephone: (202) 682-4800

Fax: (202) 682-4854 www.rma.org

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YOKOHAMA'S PHILOSOPHY OF CUSTOMER SATISFACTION

Yokohama proudly manufactures what are considered to be among the finest tires in the world. However, as in any business, customers will occasionally return products they have purchased. Regardless of the reason, how the dealer responds to a customer's problem determines whether the customer will remain a customer. This is the reason Yokohama has established guidelines for the fair and positive handling of warranty claims and customer problems. We believe our customers should receive the same respect and enthusiasm when returning for warranty service as when they originally purchased our product.

First, obtain as much information as possible from the customer. Allow them to tell you their entire story. Then, because the exact cause of the problem must be determined, thoroughly inspect the tire, including dismounting the tire, if necessary. The more thorough your inspection, the more confidence the customer will have in your level of expertise. Remember, this is an era of better educated consumers who are frequently reminded by the news media, internet and consumer organizations of consumers' legal rights.

After identifying the problem, explain the reason to the customer in simple, direct terms. If your inspection reveals a problem covered under the Yokohama warranty, properly complete the appropriate Yokohama claim form and follow established warranty claim procedures. Strict adherence to these procedures will ensure timely processing of warranty credits.

If the problem is non-warrantable (road hazard, misalignment, lack of maintenance, etc.), explain the cause of the problem in a courteous and understanding manner. Customers treated fairly and professionally will remain customers, regardless of the outcome.

The most successful approach to providing warranty service is to establish a complaint handling system. Determine who is responsible for handling customer complaints and where the work will take place. Post this information in your showroom for reference.

One final thought: customer satisfaction does not stop with the sale of the product. By offering customers fast, friendly, knowledgeable service, you can practically be assured the customer will return to you. As a result, both you and Yokohama will continue to have satisfied customers.

TIRE REGISTRATION REQUIREMENTS

The National Traffic and Motor Vehicle Safety Act 49CFR 574.7 requires that all tire dealers who sell tires must provide the tire purchaser with a pre-addressed tire registration card at the time of sale (example below). It is the Dealer's responsibility to complete the Department of Transportation (D.O.T.) tire identification number, dealer's business name, and dealer's business address on the registration card.

Yokohama dealers selling to any other dealers are required to supply a sufficient number of registration cards to those dealers for use when selling to their customers. Tire registration cards can be ordered from Yokohama by contacting our Marketing Department at marketing.materials@yokohamatire.com, or by calling 1-800-423-4544, extension 4710.

Yokohama has made this registration process even easier by adding a "tire registration" feature on its consumer website. Recognizing the importance of the tire registration, Yokohama offers this online option to the mail-in card. Consumers can go to http://eco.yokohamatire.com/tireregistration/ to register their tires online.

The National Highway Traffic Safety Administration (NHTSA) has established a hotline to help promote tire registration and consumer rights 1-888-327-4236.

CUSTOMER FIRST NAME		SHADED AREAS MUST BE FILLED IN BY SELLER	
		To Mail: Affix Postcard Stamp to Reverse Side	
CUSTOMER LAST NAME			
		Register ONLY tire brand printed below.	
CUSTOMER ADDRESS		WYOKOHAMA	
эпу		Date of Sale (MM/DD/YY)	
STATE ZIP CODE		TIRE IDENTIFICATION NUMBERS (SELLER COMPLETE)	
SELLER COMPLETE (Can be rubber stamped)	QTY 1	2 3 4 5 6 7 8 9 10 11 12	
SELLER'S NAME			
SELLER'S ADDRESS			To Mail: Place Postcard
CITY STATE	ZIP CODE		Stamp here
Instead of mailing this form, you can register a	at http://eco.yokohamatire.com/	TireRegistration M-050-1212	
		УОКОНАМА	
	VC	OKOHAMA TIRE CORPORA	TION
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		1 MacArthur Place, Suite 80	
		Santa Ana, CA 92707	
		-	

GENERAL INFORMATION ABOUT WARRANTIES

In these consumer-oriented times, products are often purchased based upon warranties covering those products. Yet warranties in general are confusing to most customers and misunderstood by many. The following explanations will be helpful to you and your customers in understanding Yokohama's warranty policies.

In the United States, product warranties are governed by both federal and state regulations. In 1975, Congress passed and put into law the Magnusson-Moss Act that governs written warranties for consumer products selling at retail for \$15.00 or more. The Uniform Commercial Code, adopted wholly or in part by most states, covers implied warranties that are either oral or written. In addition, most states have laws and regulations protecting consumer rights which vary from state to state. You should be familiar with those statutes that cover your products and marketplace.

WHAT IS A WARRANTY?

Simply stated, a warranty is a promise made by a manufacturer and/or dealer to a customer covering a product. The two basic types are as follows:

1. Implied Warranty

An implied warranty is a promise about a product before or at the time of sale. This type of warranty is a promise that the product is in good condition and ready for its intended, designed use (Warranty of Merchantability and Fitness).

2. Express Warranty

An express warranty is an explicit statement or promise covering the product that may be oral or written. Further, the express warranty may be a (a) full or (b) limited warranty.

a) A full warranty is a promise that a product will be repaired or replaced at no cost to the customer within a specified period of time, and that the original cost will be refunded to the owner if the product cannot be repaired or replaced within the specified period. There are other

- stipulations that apply to this warranty not noted here.
- b) A limited warranty has a stricter criteria than the full warranty, hence the term "limited warranty." The limitations particularly apply to specific requirements for payment of replacement costs, returning the product to a repair or service location, exclusions for geographic coverage or non-transferability of warranty.

Legal Obligations for Dealerships

The Magnusson-Moss Act governs written warranties and obligates the retailer to make written warranties for products costing more than \$15.00 available to customers prior to purchase. Additionally, a copy of the applicable warranty must accompany the product at the time of purchase.

Yokohama recommends that warranties be displayed with their products in the showroom. An alternative would be to prominently post a sign indicating that warranties are available to the customer upon request.

Dealerships that are wholesaling or have associate dealerships should recognize the requirement to supply these companies with warranty information so they will be in legal compliance.

Warranty information can be ordered by contacting Yokohama Tire Corporation at:

marketing.materials@yokohamatire.com, or by calling 1-800-423-4544, extension 4710.

Warranty For Tires Distributed By Yokohama Tire Corporation Outside the USA

Yokohama Tire Corporation also distributes tires for sale in Mexico and the Caribbean. Warranty claim procedures and policy are different for Mexico and the Caribbean from those that apply in the USA. This manual only defines procedure and policy for tires sold and installed on vehicles operated in the USA. For a copy of the procedures and policy that apply to Mexico and the Caribbean, please call our Consumer Affairs as follows:

From the USA: 1-800-722-9888 option #2 From Mexico or the Caribbean: 1-877-700-9656

YOKOHAMA WARRANTY STATEMENTS

STANDARD LIMITED WARRANTY FOR ORIGINAL EQUIPMENT PASSENGER CAR, LIGHT TRUCK AND TEMPORARY SPARE TIRES

This limited warranty provides for tire replacement under certain specified conditions. This policy applies to original equipment tires used in normal highway service displaying warrantable conditions. Tires that become unserviceable or wear out because of neglect or mistreatment are excluded from Yokohama warranty coverage.

Warranty Eligibility

This warranty applies to every Yokohama original equipment passenger car, light truck and temporary spare tire bearing the Yokohama brand name and complete D.O.T. serial identification number. Eligible tires must be used on the vehicle on which they were originally equipped in conformance with the vehicle manufacturer's recommendations.

What is Not Warranted

Tires that have become unserviceable for the following reasons:

- Road hazard injuries or damages caused to the tire by obstacles and debris, such as cuts, punctures (whether repairable or not), snags, bruises, tears or impact breaks.
- Improper repairs or repairs that have failed.
- Improper inflation or other maintenance abuses.
- Incorrect mounting of the tire, or tire/wheel imbalance.
- Mechanical irregularities in the vehicle such as wheel misalignment, worn or faulty parts.
- Accident, corrosion, vandalism, fire or damage caused by nature.
- Tires used on vehicles in racing or special applications.
- Non-speed-rated temporary spare tires used over 50 MPH (80Km/h).

- Tires worn out [2/32" (1.6mm) or less of tread remaining].
- Tires that have been retreaded.
- Tires transferred from the vehicle on which they were originally installed.
- Tires on vehicles registered or operated outside the United States.
- Improper storage.

What is Warranted

Tires that have become unserviceable for reasons other than stated above will be replaced in accordance with this warranty.

If a warrantable condition is found, tires will be replaced as follows:

a) Passenger car and light truck tires (other than temporary spare tires).

When a tire becomes unserviceable during the first 2/32" (1.6mm) of original usable tread depth or 12 months from date of vehicle purchase, whichever comes first, it will be replaced with a comparable new Yokohama tire free of charge. During this period, tires will be mounted and balanced without charge. Other service charges such as tire rotation, alignment or applicable taxes are payable by the customer.

When a tire has worn past the above specified period for free replacement, the customer must pay for the cost of a new comparable Yokohama passenger car or light truck tire on a prorated basis. The dealer shall determine this cost by multiplying the percentage of usable tread worn by the current retail selling price of that tire at the time of warranty replacement.

The costs of mounting, balancing and any other service charges or applicable taxes are payable by the customer.

The tire is covered by this warranty for the life of the original usable tread (the original tread depth down to the level of treadwear indicator bars molded at 2/32" (1.6mm) or for 48 months from the date of vehicle purchase, whichever comes first. This time period does not represent the expected service life for tires covered by this warranty.

b) Temporary Spare Tires

When the original tread of a Yokohama temporary spare tire, used in temporary highway service on the vehicle on which it was originally installed, is worn not more than 1/32" (0.8mm), the tire will be replaced with a new Yokohama temporary spare tire free of charge, without charge for mounting and balancing the new tire. Additional service charges are payable by the customer.

Temporary spare tires worn in excess of 1/32" (0.8mm), but less than 2/32" (1.6mm), will be replaced and the customer charged 50% of the current retail selling price of the tire. The costs of mounting, balancing and any other service charges are payable by the customer.

Limitations and Exclusions

All implied warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to the duration of this written warranty.

All obligations or liabilities for loss of time, inconvenience, loss of vehicle use or any other incidental or consequential damages are hereby excluded. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply.

Yokohama's Obligations

Replacements qualifying under the warranty will be made by an authorized Yokohama dealer.

Customer's Obligations

The customer must present the claim tire, together with the vehicle on which it was used, to an authorized Yokohama dealer. Tires replaced on a warranty basis become the property of Yokohama Tire Corporation.

The customer is required to pay the adjusted price of the new tire (dealer's current retail selling price at the time of adjustment less credit allowance) and taxes. The customer is responsible for any payments arising out of dealer services such as mounting, balancing, tire rotation and alignment, unless specifically included in the applicable warranty.

To obtain the free-replacement warranty, the customer must present proof of vehicle purchase date either by the new vehicle invoice or license registration.

Legal Rights

This warranty gives you specific legal rights. You may also have other rights which may vary from state to state.

STANDARD LIMITED WARRANTY FOR REPLACEMENT PASSENGER CAR, LIGHT TRUCK AND TEMPORARY SPARE TIRES

This limited warranty/adjustment policy provides for tire replacement under specified conditions. This policy applies to tires used in normal highway service (commercial applications excluded) displaying warrantable conditions. Tires that become unserviceable or wear out because of neglect or mistreatment are excluded from Yokohama warranty coverage.

Warranty Eligibility

This warranty applies to every Yokohama replacement passenger car, light truck and temporary spare tire bearing the Yokohama brand name and complete D.O.T. serial identification number and operated during normal highway use (commercial applications excluded) in the United States. These tires are covered by this warranty for the life of the original usable tread depth (the original tread depth down to the level of treadwear indicator bars molded at 2/32"(1.6mm) or for 60 months from the date of purchase (proof of purchase required) or 72 months from the date of manufacture (if no proof of purchase available), whichever comes first. This warranty applies only to the original tire purchaser, and is not transferrable to any other party. This time period does not represent the expected service life for tires covered by this warranty.

What is Not Warranted

Tires that have become unserviceable for the following reasons:

- Road hazard injuries or damages caused by obstacles or debris, such as cuts, punctures (whether repairable or not), snags, bruises, tears, abrasions or impact breaks.
- Improper repairs or repairs that have failed.
- Improper inflation or other maintenance abuses.
- Improper application of tire size and/or specification.

- Improper mounting/dismounting procedures or tire/wheel assembly imbalance.
- Mechanical irregularities in the vehicle or wheel, such as bent wheel assemblies, misalignment, worn or faulty components.
- Weather checking/cracking or failures resulting from these conditions on tires purchased more than four years (48 months) prior to a warranty claim. If proof of purchase is not provided, the D.O.T. serial number is used.
- Accident, corrosion, vandalism, fire or damages caused by nature.

Additional Exclusions

- Tires that have had material added after leaving a Yokohama manufacturing plant, such as fillers, sealants, balancing substances or materials of any kind. Additionally, tires that have had external tire treatments which include but are not limited to: tread siping, shaving, carving, regrooving, white sidewall inlay or applying materials or treatments to the tread surface. If the material or treatment is the cause of a failure, vibration, or ride disturbance the tire will not be accepted for warranty, or mileage warranty credit.
- Tires submitted for ride disturbance complaints with more than 2/32" (1.6mm) treadwear.
- Tires on vehicles registered or operated outside of the United States.
- Tires not sold in the United States by the Yokohama Tire Corporation.
- Tires branded by Yokohama to note special classification at time of purchase, such as "NA" (non-adjustable), or tires altered by notching or buffing.
- Tires used on vehicles in racing or special applications.
- Improper storage.

What is Warranted

Tires that have become unserviceable for reasons other than stated above will be replaced in accordance with this warranty.

ADJUSTMENT POLICY

Passenger Car and Light Truck Tires (Other than Temporary Spare Tires)

When the original usable tread is worn 2/32" (1.6mm) or less and a warrantable condition is found, the tire will be replaced with a comparable new Yokohama tire free of charge. During this period, tires will be mounted and balanced without charge. Other service charges such as tire rotation, alignment or applicable taxes are payable by the customer.

When a tire has worn past the above specified period for free replacement and a warrantable condition is found, the customer must pay for the cost of a new comparable Yokohama passenger or light truck tire on a prorated basis. The dealer shall determine this cost by multiplying the percentage of usable tread worn by the dealer's current retail selling price of that tire at the time of warranty replacement. The cost of mounting, balancing and any other service charges or applicable taxes are payable by the customer.

Passenger Car Tires Mounted on Light Trucks

Yokohama Tire Corporation's warranty policy provides coverage for all tires installed on light trucks, minivans or like designs that have or had passenger tires installed as original equipment by the vehicle manufacturer, when the Yokohama replacement tire is equal to or greater in size, ply rating, load range, load index and speed rating (if applicable) of the originally installed tire. Operation other than described above will be denied coverage under all terms of the Yokohama Standard Limited Warranty for Passenger Car and Light Truck Tires.

Temporary Spare Tires

When the original tread of a Yokohama temporary spare tire used in temporary highway service on the vehicle on which it was originally installed is worn less than 1/32" (0.8mm), the tire will be replaced with a new Yokohama temporary spare tire free of charge, without charge for mounting and balancing the new tire. Additional service charges are payable by the customer.

Temporary spare tires worn in excess of 1/32" (0.8mm), but less than 2/32" (1.6mm), will be replaced and the customer charged 50% of the dealer's current retail selling price of the tire. The cost of mounting, balancing, and any other service charges are payable by the customer.

TIRES COVERED BY 30-DAY TRIAL WARRANTY

Eligible Tires

Yokohama's Performance Promise 30-Day Trial applies to the original purchaser of a set of four Yokohama brand ADVAN Sport A/S, AVID Ascend, AVID ENVigor, AVID Touring-S, S.drive, GEOLANDAR H/T G056, GEOLANDAR A/T-S, and GEOLANDAR M/T+ tires bearing D.O.T. serial identification number, purchased as replacement tires in the United States and operated in normal highway use (commercial use excluded) in the United States.

Eligible tires must be used on the vehicle on which they were originally installed, in conformance to the vehicle manufacturer's recommendation.

This trial offer applies to tires on vehicles registered and operated in the United States only.

The 30-Day Trial Offer

If for any reason, other than those outlined in this policy, the customer is not satisfied with their new set of Yokohama tires, within 30 days from date of purchase, eligible tires may be returned for a full refund. Refund will include the mounting and balancing fees and applicable taxes.

Returning Tires During The Trial Period

The customer has 30 days from the date of purchase to return tires to the Yokohama tire dealer from which they were purchased and must present the original sales invoice. Original sales invoice and completed '30-Day Performance Promise Return Survey' must be attached to Yokohama Claim for full refund.

(30-Day Performance Promise Return Survey forms are available on the Yokohama Dealer Website).

Refund Exclusions

Tires are not eligible for a refund if:

- There is a road hazard or injury such as: damage caused by obstacles or debris, cuts, punctures (whether repairable or not), snags, bruises, tears, abrasions or impact breaks.
- There is damage or failure resulting from improper operation or maintenance such as:
 - Operating while flat or severely under-inflated, improper application of tire size and/or specification, improper mounting/dismounting procedures or tire/wheel assembly balance; load, speed and inflation practices causing excessive operational temperatures that exceed tires' capabilities, damage caused by tire repair.
 - There is damage or failure resulting from: damaged rim or chain damage; wheel alignment or brake problems, mechanical irregularities in the vehicle or wheel, negligence, misuse and abusive driving, including but not limited to spinning, racing or accident damage.
 - The tires have more than a 1/32" (0.8mm) treadwear.

General Exclusions

The trial offer applies only to the original purchased set of four tires.

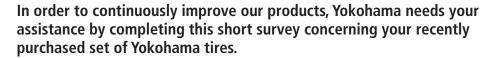
Tires are not eligible for a refund if:

- Tires have been used in motorsports activities or competitive events.
- Tires have been transferred from the vehicle on which they were originally installed.

No Yokohama dealer or employee has the authority to make promises, agreements or representations on behalf of Yokohama, other than as stated in this 30-day trial policy.

Please refer to the Yokohama Standard Limited Warranty brochure for complete warranty coverage.

YOKOHAMA 30-DAY PERFORMANCE PROMISE SATISFACTION FEEDBACK SURVEY





1. Required For Credit: Vehicle Infor	mation.	
Vehicle Make	Vehicle Model	
Vehicle Year		
2. Required For Credit: Please expla	in why you decided to return your tires, espe	ecially what was not satisfactory.
	be what tire you selected as a replacement.	
Tire Brand	Tire Model	Tire Size
 Tread Appearance Dry Traction Steering Response Ride Comfort (Vibration) 30-Day Trial Guarantee 	ction with the tires you returned. 5 = Totally Sidewall Appearance Wet Traction Steering Pull Ride Comfort (Road Isolation) Snow Traction	Ice TractionRide Comfort (Noise)Steering Wander (Tracking Road Grooves/Ruts)
Dealer Instructions: Return this form along with your Yokoham ineligible for processing. Yokohama Claim Form Number	-	ice. Claims received without this form may be deemed



LIMITED MILEAGE WARRANTY FOR STEEL-BELTED PASSENGER CAR RADIALS AND LIGHT TRUCK TIRES

In addition to the Standard Limited Warranty coverage, some Yokohama steel-belted radial tires purchased in the continental United States as replacement tires only are warranted for treadwear during a limit of five years (60 months) from the installation date. This warranty excludes Yokohama snow tires, and passenger tires mounted on vans, pickup trucks or any other utility vehicle used in commercial applications, except as provided by specific warranties. Passenger tires installed as original equipment are not covered by this warranty.

ADJUSTMENT POLICY

If within 60 months from the date of mounting, the tire wears down to the treadwear indicator bars 2/32" (1.6mm) and the tire has not delivered the warranted miles of normal passenger car highway use (commercial applications excluded), Yokohama will provide credit for unused service toward the replacement of a new comparable Yokohama steelbelted radial tire. The customer will be charged a percentage of the warranted miles received, (reference mileage proration table on page 22) multiplied by the dealer's current retail selling price of the tire at the time of adjustment. Other charges for taxes and dealer services of mounting, balancing, rotation and any others are payable by the customer. This time period does not represent the expected service life for tires covered by this warranty.

Warranty Eligibility

For mileage warranties by product line, please visit http://www.yokohamatire.com. Eligible tires must be on the vehicle on which they were originally installed, in conformance with the vehicle manufacturer's recommendations. Note: For staggered fitment applications (different tire sizes on front and rear axles), which cannot be rotated, the mileage warranty for the rear tires will be half of the warranty specified in Yokohama literature.* This mileage warranty applies to all replacement tires listed, bearing the Yokohama brand name and complete D.O.T. serial number and operated in the United States.

40,000 Mile Warranty:

GEOLANDAR A/T-S (Sizes 20" and above and Load Range E)

45,000 Mile Warranty:

AVID ENVigor, YK580 (W-speed rated sizes)

50,000 Mile Warranty:

ADVAN Sport A/S (W- and Y-speed rated)
GEOLANDAR H/T G056 (LT-metric sizes)
YK-HTX (LT-metric sizes)
GEOLANDAR A/T-S
(All sizes under 20"excluding Load Range E)
Replacement Product Only

60,000 Mile Warranty:

AS530 (Excludes 40/45 series sizes) AVID ENVigor (H&V-speed rated) GEOLANDAR H/T-S (G051 only) YK520 (15"–17" sizes, excluding 45 series) YK580 (H-, T-, and V-speed rated)

65,000 Mile Warranty:

AVID Touring-S (V-speed rated sizes) AVID Ascend (V-speed rated sizes)

70,000 Mile Warranty:

GEOLANDAR H/T G056 (P-metric sizes) YK-HTX (Non-LT)

75,000 Mile Warranty:

AVID Ascend (H-speed rated sizes)

85,000 Mile Warranty:

AVID Ascend (T-speed rated sizes)

Yokohama's Obligations

Replacements qualifying under the warranty must be made by an authorized Yokohama dealer.

Dealer's Obligation

To process mileage proration adjustment(s) for the customer, the tire dealer must validate the mileage received on the claim tires(s), versus the mileage warranted and certify this information on the claim form to Yokohama and attach proof of rotation documents to the claim form.

Customer's Obligations

The customer must present the claim tire to an authorized Yokohama retail tire dealer in the United States. To obtain mileage prorated adjustments, the customer needs to provide proof of original purchase for the claim tires(s) that states the vehicle mileage at the time of the original installation. Additionally, the customer must provide proof that the tires have been rotated every 6,000 to 8,000 miles.

Limitations and Exclusions

All implied warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to the duration of this written warranty.

All obligations or liabilities for loss of time, inconvenience, loss of vehicle use or any other incidental or consequential damages are hereby excluded. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply. This warranty gives the customer legal rights that may vary from state to state. The customer is advised to determine those rights for their local area and exercise them as required or deemed appropriate.

^{*} Effective July 1, 2014 - ADVAN Sport A/S

^{**} Effective for all other Yokohama Tires sold after August 31, 2014

WARRANTY CLAIMS FOR RIDE QUALITY CONDITIONS

For ride quality claim requests, less than 2/32" (1.6mm) tread wear or 12 months from date of purchase, please make sure you record the end user information, vehicle information, tire information and mileage received in the designated place on the claim form. If the tire is covered by a "30-Day Trial" warranty provision, and ride quality is the customer's concern, please submit the tire as a ride quality claim request and also follow the guidelines below.

- Under "Reason for Removal," please tell us the customer's primary concern. A few examples of customer ride quality comments are listed below.
 - a. Vibration: floor, seat, steering wheel Write "Ride Vibration"
 - b. Pulling: vehicle tracking left or right Write "Ride - Pull"
 - c. Handling: response to steering input Write "Ride - Handling"
 - d. Comfort: isolation of road irregularities
 Write "Ride Comfort"
 - e. Noise: sound level Write "Ride - Noise"
- In all cases, diagnostic action must be performed to assure vehicle and wheel factors are correct. If you decide a tire is to be submitted for warranty consideration, please submit only the tire in question after your investigations. Record what tire condition your investigation has defined. Examples: radial run-out "RRO", lateral run-out "LRO", dynamic balance "DB", radial force "RF", or lateral force "LF" if you use a machine with this simulation feature.

- Yokohama inspects and tests tires submitted and issues the appropriate credit based on the finding of allowed warrantable tire conditions. When submitting tires for ride related conditions, only submit the tire that is suspect. Do not return all 4 tires from one vehicle.
- As with all warranty claims, when we do not grant a warranty credit, we will return the tire freight collect if you have so indicated on the claim form.
- If you need assistance in investigating ride claims, please read the technical bulletins on this subject on the Yokohama Tire Corporation website at www.yokohamatire.com (click on Tires 101 and then click on Technical Service Bulletins).

STANDARD LIMITED WARRANTY FOR JAPANESE ORIGINAL EQUIPMENT TRUCK/BUS TIRES

This limited warranty provides for tire replacement under certain specified conditions. This policy applies to original equipment tires used in normal highway service displaying warrantable conditions. Tires that become unserviceable or wear out because of neglect or mistreatment are excluded from Yokohama warranty coverage.

Warranty Eligibility

This warranty applies to every Yokohama commercial light truck (LTC) and truck/bus tire bearing the Yokohama brand name and complete D.O.T. serial identification number. Eligible tires must be used on the vehicle on which they were originally equipped, in conformance with the vehicle manufacturer's recommendations.

What is Not Warranted

Tires that have become unserviceable for the following reasons:

- Road hazard injuries or damage caused to the tire by obstacles and debris, such as cuts, punctures (whether repairable or not), snags, bruises, tears or impact breaks.
- Improper repairs or repairs that have failed.
- Improper inflation or other maintenance abuses.
- Incorrect mounting of the tire, or tire/wheel imbalance.

- Mechanical irregularities in the vehicle, such as wheel misalignment, worn or faulty parts.
- Accident, corrosion, vandalism, fire or damage caused by nature.
- Tires used on vehicles in racing or special applications.
- Tires worn out [2/32" (1.6mm) or less of tread remaining].
- Tires that have been retreaded.
- Tires transferred from the vehicle on which they were originally installed.
- Tires that have been filled with foam or another substance intended to replace air for inflation.
- Tires that have had material added after leaving a Yokohama manufacturing plant, such as fillers, sealants, balancing substances and external tire treatments or materials of any kind. If the added material is the cause of failure, a tire will not be accepted for warranty credit.
- Weather checking/cracking or failures resulting from these types of conditions on tires equipped on a vehicle purchased more than 4 years (48 months) prior to warranty claim. If proof of purchase is not available, the D.O.T. serial number will be used.
- Tires on vehicles registered or operated outside the United States.
- Improper storage.
- Tires submitted for ride disturbance complaints after 2/32" (1.6mm) of treadwear.

What is Warranted

Tires that have become unserviceable for reasons other than stated above will be replaced in accordance with this warranty as follows:

A Yokohama commercial light truck (LTC) and truck/bus tire will be replaced with a comparable new Yokohama tire on a prorated basis if it becomes unserviceable from a condition considered warrantable during the original usable tread down to the treadwear indicators molded at 2/32" (1.6mm). The tread is worn out when these indicators are at the same level as the worn tread. The customer will receive credit toward the purchase of the new tire by multiplying the percentage of tread depth remaining by the dealer's current selling price of a new comparable Yokohama commercial light truck (LTC) and truck/bus tire at the time of replacement warranty service. The customer pays full Federal Excise Tax (FET) applicable to the new comparable Yokohama tire plus all mounting, balancing and other service charges.

Limitations and Exclusions

All implied warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to the duration of this written warranty.

All obligations or liabilities for loss of time, inconvenience, loss of vehicle use or any other incidental or consequential damages are hereby excluded. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply.

Yokohama's Obligations

Replacements qualifying under the warranty must be made by an authorized Yokohama dealer.

Customer's Obligations

The customer must present the claim tire, together with the vehicle on which it was used, to an authorized Yokohama retail tire dealer. Tires replaced on a warranty basis become the property of Yokohama Tire Corporation.

The customer is required to pay the adjusted price of the new tire (dealer's current retail selling price at the time of adjustment less credit allowance) and taxes. The customer is responsible for any payments arising out of dealer services such as mounting, balancing, tire rotation and alignment, unless specifically included in the applicable warranty.

Legal Rights

This warranty gives you specific legal rights. You may also have other rights which may vary from state to state.

STANDARD LIMITED WARRANTY FOR REPLACEMENT TRUCK/BUS TIRES

This limited warranty/adjustment policy provides for tire replacement under certain specified conditions. This policy applies to tires displaying warrantable conditions when used in appropriate service as defined in the Yokohama Commercial Sales and Reference Guide. Tires that become unserviceable or wear out because of misapplication, neglect or mistreatment are excluded from Yokohama warranty coverage. The tire size, load range and speed rating must meet or exceed the specification recommended by the vehicle manufacturer.

Warranty Eligibility

This warranty applies to every Yokohama truck/bus tire bearing the Yokohama brand name and complete D.O.T. serial identification number and operated in appropriate service in the United States. Eligible tires must be on the vehicle on which they were originally installed, in conformance with the vehicle manufacturer's recommendations. This warranty applies only to the original tire purchaser, and is not transferrable to any other party. Tires are covered by this warranty for the life of the original usable tread down to the tread depth indicators molded at 2/32" (1.6mm). The tread is worn out when those indicators are at the same level as the worn tread.

What is Not Warranted

Tires that have become unserviceable for the following reasons:

- Road hazard injuries or damage caused to the tire by obstacles and debris, such as cuts, punctures (whether repairable or not), snags, bruises, tears or impact breaks.
- Improper repairs or repairs that have failed.
- Improper inflation or other maintenance abuses.
- Improper application of tire size and/or specification.

- Improper mounting/dismounting procedures or tire/wheel assembly balance.
- Mechanical irregularities in the vehicle or wheel, such as bent wheel assemblies, misalignment, worn or faulty components.
- Weather checking/cracking or failures resulting from these conditions on tires purchased more than four years (48 months) prior to a warranty claim. If proof of purchase is not provided, the D.O.T. serial number is used.
- Accident, corrosion, vandalism, fire or damages caused by nature.

Additional Exclusions

- Tires that have had material added after leaving a Yokohama manufacturing plant, such as fillers, sealants, balancing substances or materials of any kind. Additionally, tires that have had external tire treatments which include but are not limited to: tread siping, shaving, carving, regrooving, white sidewall inlay or applying materials or treatments to the tread surface. If the material or treatment is the cause of a failure, vibration, or ride disturbance the tire will not be accepted for warranty, or mileage warranty credit.
- Tires submitted for ride disturbance complaints with more than 2/32" (1.6mm) treadwear.
- Tires on vehicles registered or operated outside of the United States.
- Tires not sold in the United States by Yokohama Tire Corporation.
- Tires branded by Yokohama to note special classification at time of purchase, such as "NA" (non-adjustable), or tires altered by notching or buffing.
- Improper storage.

What is Warranted

Tires that have become unserviceable for reasons other than stated above will be replaced in accordance with this warranty.

ADJUSTMENT POLICY

No Charge Adjustment

A Yokohama tire accepted for warranty credit during the first 2/32" (1.6mm) of treadwear due to a ride disturbance complaint only, will be replaced on a no-charge basis. During this wear period, tires will be mounted and balanced free of charge. Federal Excise Tax (FET) will not be collected on a no-charge adjustment. Other service charges, such as tire rotation and wheel alignment are payable by the customer.

Pro-rated Adjustment

For all other warrantable conditions, a Yokohama tire will be replaced on a pro-rated basis. The customer will receive credit toward the purchase of the new tire by multiplying the percentage of the tread depth remaining by the dealer's current selling price of the new comparable Yokohama tire at the time of replacement service. The customer pays full Federal Excise Tax (FET) applicable to the comparable new Yokohama tire plus all mounting, balancing and other service charges.

Yokohama's Obligations

Replacements qualifying under the warranty must be made by an authorized Yokohama dealer.

Customer's Obligations

The customer must present the claim tire to an authorized Yokohama dealer in the United States.

Limitations and Exclusions

All implied warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to the duration of this written warranty.

All obligations or liabilities for loss of time, inconvenience, loss of vehicle use or any other incidental or consequential damages are hereby excluded. Some states do not allow limitations on how long an implied warranty lasts, or the exclusions or limitations of incidental or consequential damages, so the above limitations or exclusions may not apply. This warranty gives the customer legal rights that may vary from state to state. The customer is advised to determine those rights for his/her local area and exercise them as required or deemed appropriate.

SPECIAL CASING WARRANTY

ELIGIBILITY

This policy applies to tires displaying warrantable conditions when used in appropriate service as defined in the Yokohama Commercial Sales and Reference Guide and which meet the following criteria.

- Tires must be or have been retreaded by a Yokohama-approved retreading process. Please reference the approved retread list at www.yokohamatire.com.
- Tires must be or have been inspected by a Yokohama approved non-destructive tire casing analyzer prior to any retreading, and be so identified.

Truck tires designated by Yokohama as approved for and used in on/off highway applications are eligible for warranty consideration if they display warrantable conditions.

What is Warranted And For How Long

Prior to the retreading process, Yokohama radial truck/bus tires are covered by all provisions of the Yokohama Standard Limited Warranty for Truck and Bus Tires. After the retread has been applied on the qualified tire, an additional special casing warranty applies. If a qualified tire becomes unserviceable due to a warrantable condition, the customer will be given a casing credit, as indicated in the chart below. The retread life is defined as beginning with the installation of the new retread stock and ending after buffing for subsequent retread.

Seven Year, Unlimited Retread Warranty credit amounts for
Yokohama Zenvironment Tires
Zenvironment tires include 709ZL, 703ZL, 103ZR, 104ZR, 104ZR Spec-2, 101ZL, 101ZL Spec-2

Size	Inspection Prior to 1st Retread	All Subsequent Retreads					
All Sizes	\$130.00	\$100.00					

Six Year, Three Retread Warranty credit amounts for Yokohama Ultra Wide Base Tires *Ultra Wide Base tires include RY407, TY517, 902L*

Size	Inspection Prior to 1st Retread	1st Retread	2nd Retread	3rd Retread
445/50R2	2.5 \$150.00	\$120.00	\$80.00	\$80.00

Six Year, Three Retread Warranty credit amounts for all other Yokohama Truck/Bus Tires Includes 5017A

Size	Inspection Prior to 1st Retread	1st Retread	2nd Retread	3rd Retread
All Sizes	\$110.00	\$90.00	\$70.00	\$40.00

Six Year, Unlimited Retread Warranty credit amounts for MY627W Spec-2 – PART #62702

	Inspection Prior			All
Size	to 1st Retread / 1st Retread	2nd Retread	3rd Retread	Subsequent Retreads
315/80R22.	5 \$110.00	\$90.00	\$70.00	\$40.00

If a warrantable condition is found during the inspection or buffing process, the casing warranty credit will be paid at the amount of the next retread life.

What is Not Covered

- Casings retreaded more times than provided by the warranty statement above.
- Casings damaged by road hazard injuries or damages caused by obstacles or debris such as cuts, punctures (whether repairable or not), snags, bruises, tears, abrasions, or impact breaks.
- Casings damaged by improper repairs or repairs that have failed.
- Casings damaged by improper inflation or other maintenance abuses.
- Casings damaged by continued operation while flat or severely underinflated.
- Casings damaged by improper application of tire size and/or specification.
- Casings damaged by improper mounting/ dismounting procedures or tire/wheel assembly imbalance.
- Casings damaged by accident, corrosion, vandalism, fire, or nature.
- Casings damaged by use of aftermarket tire additives, such as fillers, sealants, or balancing substances.
- Casings damaged by improper retreading or defective retread materials.
- Casings that cannot be retreaded because of excessive treadwear or buffing.
- Casings retreaded in a facility not using a Yokohama approved retreading process.
- Tires covered by Yokohama Standard Limited Warranty (4/32" or more of original tread remaining).
- Tires branded by Yokohama to note special classifications at time of purchase, such as "NA" (non-adjustable), or tires altered by notching or buffing.
- Tires on vehicles registered or operated outside the United States.
- Tires not sold in the United States by Yokohama Tire Corporation.

LIMITATIONS AND EXCLUSIONS

All implied warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to the duration of this written warranty. Yokohama Tire Corporation reserves the right to change warranty provisions at anytime without obligation. All obligations or liabilities for loss of time, inconvenience, vehicle use, or any other incidental or consequential damages are hereby excluded. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply. This warranty gives the customer legal rights that may vary from state to state. The customer is advised to determine those rights for their local area and exercise them as required or deemed appropriate.

Customer's Obligations

The customer must present the claim tire to an authorized Yokohama dealer, with certification that the tire was retreaded by an approved Yokohama retreading process and inspected by a Yokohama approved non-destructive tire casing analyzer. The customer is required to pay the adjusted price of the new tire (dealer's current retail selling price at the time of adjustment, less credit allowance) and taxes. The cost of mounting, balancing, and any other service charges or applicable taxes are also payable by the customer.

Corporate Headquarters 1 MacArthur Place, Suite 800 Santa Ana, CA 92707 800.423.4544 Commercial Customer Service For Dealer Orders Call: 800.241.7051 Dealer Fax Orders: 800.455.9656 Consumer Affairs 800.722.9888

Remember to register your new Yokohama tires either online at yokohamatire.com or by mail. Mail-in registration cards are available at authorized Yokohama dealers.

STANDARD LIMITED WARRANTY FOR OFF-THE-ROAD TIRES (MINING/CONSTRUCTION)

This limited warranty/adjustment policy provides for tire replacement under specified conditions. This policy applies to Off-the-Road Tires (Mining/Construction) tires used in normal service displaying warrantable conditions. Tires that become unserviceable or wear out because of neglect or mistreatment are excluded from Yokohama warranty coverage.

Warranty Eligibility

This warranty applies to every Yokohama Off-the-Road Tires (Mining/Construction) tire bearing the Yokohama brand name and complete serial identification number and operated in normal use in the United States. Eligible tires must be on the vehicle on which they were originally installed, in conformance with the vehicle manufacturer's recommendations. This warranty applies only to the original tire purchaser, and is not transferrable to any other party. Tires are covered by this warranty for the life of the original usable tread down to 0/32" (0mm) remaining, not to exceed 5 years (60 months) from date of purchase. This time period does not represent the expected service life for tires covered by this warranty.

What is Not Warranted

Tires that have become unserviceable for the following reasons:

- Road hazard injuries or damages caused to the tire by obstacles and debris, such as cuts, punctures (whether repairable or not), snags, bruises, tears or impact breaks.
- Improper inflation or other maintenance abuses.
- Improper mounting/dismounting procedures.

- Mechanical irregularities in the vehicle or wheel, such as bent wheel assemblies, misalignment, worn or faulty components.
- Accident, corrosion, vandalism, fire or damages caused by nature.
- Equipment and handling injuries or damages.
- Tires that have been foam-filled or filled with a substance intended to replace air as an inflation medium.
- Misapplication, misuse, negligence, wheel or chain damage.

Additional Exclusions

- Tires not sold in the United States by Yokohama Tire Corporation.
- Tires presented for age- or weather-related damage that have been in service in excess of 5 years (60 months).
- Tires purchased more than 5 years (60 months) prior to presentation for warranty claim. Proof of purchase date is required; if not, date of manufacture will be used.
- Earthmover haulage or scraper tires operating in excess of the rated Ton-Mile-Per-Hour (TMPH) or Ton-Kilometer-Per-Hour (TKPH) factor.
- Earthmover loader tires operated in excess of the rated Work Capacity Factor (WCF).
- Tires operated with "O" rings not approved for use with Grader and Earthmover tires.
- Tires that have been retreaded.
- Tires that have been modified after leaving the factory (added buttress shoulders, regrooving, relugging, etc.).
- Improper storage.

What is Warranted

Tires that have become unserviceable for reasons other than stated above will be replaced in accordance with this warranty.

ADJUSTMENT POLICY

The customer will receive credit toward the purchase of a comparable new Yokohama tire according to the following formulas:

- OTR (Off-the-Road) tires, excluding loader tires:
 Multiply the percent of tread depth remaining by original buying price.
- OTR tires, loader tires only: Use the lesser of the following tread depth and warranty period calculations:
 - 1. Multiply the percent of tread depth by original buying price.
 - 2. Multiply the percent of tire warranty period remaining by original buying price.

The customer pays full Federal, State, and local taxes applicable to the comparable new Yokohama tire, plus all mounting, balancing and other service charges. Tires are covered by this warranty for the life of the original usable tread down to 0/32" (0mm) remaining, not to exceed 5 years (60 months) from date of purchase.

Yokohama's Obligations

Replacements qualifying under the warranty must be made by an authorized Yokohama dealer.

Customer's Obligations

The customer must present the warranty claim to an authorized Yokohama OTR tire dealer. If necessary, the tire dealer will request an on-site warranty tire inspection by a Yokohama service representative.

Limitations and Exclusions

All implied warranties, including any warranty of merchantability or fitness for a particular purpose, are expressly limited to the duration of this written warranty.

All obligations or liabilities for loss of time, inconvenience, loss of vehicle use or any other incidental or consequential damages are hereby excluded. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages so the above limitations or exclusions may not apply. This warranty gives the customer legal rights that may vary from state to state. The customer is advised to determine those rights for their local area and exercise them as required or deemed appropriate.

CALCULATING TREADWEAR PRORATIONS

HOW TO MAKE A TREADWEAR PRORATION ADJUSTMENT

- Make certain the tire condition is warrantable and the treadwear proration coincides with its appropriate warranty.
- Use a tread depth gauge calibrated in 32nds of an inch to measure the remaining tread depth using the Yokohama recommended tread depth measuring points. Do not measure an area with the tread-wear indicator bar. Refer to section titled "Tread Depth Measuring Points" for measurement guide.
- 3. The table below shows percentage of wear per tread depth measurement. This table helps you calculate prorated adjustment prices for Yokohama tires with 3/32" (2.4mm) or more remaining tread. Credit will be issued only on warrantable tires with 3/32" (2.4mm) or more remaining tread (except for temporary spare tire).

- 4. Read across the top and stop at the appropriate "Original Tread Depth" column. Move down until you reach the horizontal line indicating the actual remaining tread depth of the tire. That number represents the percentage of wear the tire has delivered to the customer.
- 5. Now multiply the percentage of wear by your current retail selling price to compute the customer's replacement tire buying price.

The D.O.T. has established a protective passenger tire safety requirement. The last 2/32" (1.6mm) of tread depth is not calculated, although the user does not relinquish that amount of tread when applying a prorated adjustment. Yokohama molds multiple 2/32" (1.6mm) tread depth indicator bars or bands, across the tread of all passenger car tires. When these bars become visible, the amount of usable tire tread has worn out and the tire should be replaced.

TREADWEAR PRORATION TABLE

Remaini Tread Do												Origi	inal 1	Fread	l Dep	th in	1/32	<u>,</u> "										
in 1/32"	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32
Tread Doin 1/32" 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25	epth 5 67 33 0	6 75	7 80 60 40 20 0	8 83 67 50 33 17 0	9 86 71 57 43 29 14 0	10 88 75 63 50 38 25 13 0	89 78 67 56 44 33 22 11 0	90 80 70 60 50 40 30 20 10 0	91 82 73 64 55 45 36 27 18 9 0	92 83 75 67 58 50 42 33 25 17 8 0	92 85 77 69 62 54 46 38 31 23 15 8 0				Dep 19 94 88 82 76 65 59 53 47 41 35 29 24 18				95 90 86 81 76 77 62 57 52 48 43 33 38 29 24 19 14	24 95 91 86 82 77 73 68 64 59 55 50 45 41 36 32 27 23 18 14 9 5	25 96 91 87 83 78 74 70 65 61 57 52 48 43 39 35 30 26 22 17 13 9 4 0	26 96 92 88 83 79 75 71 67 63 58 54 50 46 42 33 33 29 25 21 17 13 8	96 92 88 84 80 76 72 68 64 60 56 52 48 44 40 36 32 28 24 20 16 11 28 88	28 96 92 88 85 81 77 73 69 65 62 58 54 46 42 38 35 31 27 23 19 15 15 15 16 16 16 16 16 16 16 16 16 16	29 96 93 89 85 81 74 70 67 63 59 56 52 48 44 41 37 33 30 26 22 19 15	30 96 93 89 86 82 79 75 71 68 64 61 57 54 50 46 43 39 36 32 29 25 21 18	97 93 90 86 83 77 76 72 69 66 62 55 55 52 48 45 41 38 34 31 28 24	32 97 93 90 87 83 80 77 73 70 67 63 60 57 53 50 47 43 40 37 33 30 27 23
25 26 27 28 29																					U	0	0 4 0	8 4 0	11 7 4	14 11 7 4	17 14 10 7	20 17 13
30 31 32																									U	0	3 0	7 3 0

CALCULATING MILEAGE PRORATIONS

HOW TO MAKE A MILEAGE PRORATION ADJUSTMENT

- Obtain the mileage at time of original installation and proof of tire rotation record from the tire owner. These are required to qualify for a mileage warranty adjustment. If the customer does not present mileage validations and tire rotation records, they will not receive a mileage adjustment. For staggered fitment applications (different size tires on front and rear axles), which cannot be rotated. The mileage warranty for the rear tires will be half of the mileage specified in Yokohama literature.
- 2. Make certain the tire line is eligible for mileage consideration and the total warranty mileage is in accordance with the stated warranty covering the tire.

- 3. Compare the odometer mileage against the mileage validation to determine the tire's actual mileage used.
- 4. In the Mileage Proration Table below, look across the "Mileage Received" row to the applicable "Warrantable Miles" column for the percent to charge for a replacement tire.
- 5. Multiply the percent number by your current retail selling price to compute the replacement price of a new tire to the customer. Warrantable miles are defined for service mileage to wear out at 2/32" (1.6mm) remaining tread depth. Accordingly, credit will be reduced if remaining tread depth exceeds 2/32"(1.6mm).

MILEAGE PRORATION TABLE

Mileage			1	Warrantab	le Miles				Mileage			Wo	ırrantable	Miles			
Received	40,000	45,000	50,000	60,000	65,000	75,000	80,000	85,000	Received	40,000	45,000	50,000	60,000	65,000	75,000	80,000	85,000
1,000	3%	2%	2%	2%	2%	1%	1%	1%	41,000	N/A	91%	82%	68%	63%	55%	51%	48%
2,000	5%	4%	4%	3%	3%	3%	3%	2%	42,000		93%	84%	70%	65%	56%	53%	49%
3,000	8%	7%	6%	5%	5%	4%	4%	4%	43,000		96%	86%	72%	66%	57%	54%	51%
4,000	10%	9%	8%	7%	6 %	5%	5%	5%	44,000		98%	88%	73%	68%	59 %	55%	52%
5,000	13%	11%	10%	8%	8%	7%	6%	6%	45,000		100%	90%	75%	69%	60%	56%	53%
6,000	15%	13%	12%	10%	9%	8%	8%	7%	46,000		N/A	92%	77%	71%	61%	58%	54%
7,000	18%	16%	14%	12%	11%	9%	9%	8%	47,000			94%	78%	72%	63%	59%	55%
8,000	20%	18%	16%	13%	12%	11%	10%	9%	48,000			96%	80%	74%	64%	60%	56%
9,000	23%	20%	18%	15%	14%	12%	11%	11%	49,000			98%	82%	75%	65%	61%	58%
10,000	25%	22%	20%	17%	15%	13%	13%	12%	50,000			100%	83%	77%	67%	63%	59%
11,000	28%	24%	22%	18%	17%	15%	14%	13%	51,000			N/A	85%	78%	68%	64%	60%
12.000	30%	27%	24%	20%	18%	16%	15%	14%	52,000			,	87%	80%	69%	65%	61%
13,000	33%	29 %	26%	22%	20%	17%	16%	15%	53,000				88%	82%	71%	66%	62%
14,000	35%	31%	28%	23%	22%	19%	18%	16%	54,000				90%	83%	72%	68%	64%
15,000	38%	33%	30%	25%	23%	20%	19%	18%	55,000				92%	85%	73%	69%	65%
16,000	40%	36%	32%	27%	25%	21%	20%	19%	56,000				93%	86%	75%	70%	66%
17,000	43%	38%	34%	28%	26%	23%	21%	20%	57,000				95%	88%	76%	71%	67%
18.000	45%	40%	36%	30%	28%	24%	23%	21%	58,000				97%	89%	77%	73%	68%
19,000	48%	42%	38%	32%	29%	25%	24%	22%	59,000				98%	91%	79%	74%	69%
20,000	50%	44%	40%	33%	31%	27%	25%	24%	60,000				100%	92%	80%	75%	71%
21,000	53%	47%	42%	35%	32%	28%	26%	25%	61,000				N/A	94%	81%	76%	72%
22,000	55%	49%	44%	37%	34%	29%	28%	26%	62,000					95%	83%	78%	73%
23,000	58%	51%	46%	38%	35%	31%	29%	27%	63,000					97%	84%	79%	74%
24,000	60%	53%	48%	40%	37%	32%	30%	28%	64,000					98%	85%	80%	75%
25,000	63%	56%	50%	42%	38%	33%	31%	29%	65,000					100%	87%	81%	76%
26,000	65%	58%	52%	43%	40%	35%	33%	31%	66,000					N/A	88%	83%	78%
27,000	68%	60%	54%	45%	42%	36%	34%	32%	67,000						89%	84%	79%
28,000	70%	62%	56%	47%	43%	37%	35%	33%	68,000						91%	85%	80%
29,000	73%	64%	58%	48%	45%	39%	36%	34%	69,000						92%	86%	81%
30,000	75%	67%	60%	50%	46%	40%	38%	35%	70,000						93%	88%	82%
31,000	78%	69%	62%	52%	48%	41%	39%	36%	71,000						95%	89%	84%
32,000	80%	71%	64%	53%	49%	43%	40%	38%	72,000						96%	90%	85%
33,000	83%	73%	66%	55%	51%	44%	41%	39%	73,000						97%	91%	86%
34,000	85%	76%	68%	57%	52%	45%	43%	40%	74,000						99%	93%	87%
35,000	88%	78%	70%	58%	54%	47%	44%	41%	75,000						100%	94%	88%
36.000	90%	80%	72%	60%	55%	48%	45%	42%	76,000						N/A	95%	89%
37,000	93%	82%	74%	62%	57%	49%	46%	44%	77,000						,	96%	91%
38,000	95%	84%	76%	63%	58%	51%	48%	45%	78,000							98%	92%
39,000	98%	87%	78%	65%	60%	52%	49%	46%	79,000							99%	93%
40,000	100%	89%	80%	67%	62%	53%	50%	47%	80,000							100%	94%
7									81,000							N/A	95%
									82,000							,	96%
									83,000								98%
									84,000								99%
									85,000								100%

STAGGERED FITMENT - MILEAGE PRORATION TABLE

For staggered fitment applications (different tires sizes on front and rear axles), which cannot be rotated the mileage warranty for the rear tires will be half of the warranty specified in Yokohama literature.***

Aileage Varranty	40,000	45,000	50,000	60,000	65,000	75,000	80,000	85,000
/2 Credit	(20,000)	(22,500)	(25,000)	(30,000)	(32,500)	(37,500)	(40,000)	(42,500)
000	5%	4%	4%	3%	3%	3%	3%	2%
,000	10%	9%	8%	7%	6%	5%	5%	5%
,000	15%	13%	12%	10%	9%	8%	8%	7%
,000	20%	18%	16%	13%	12%	11%	10%	9%
,000	25%	22%	20%	17%	15%	13%	13%	12%
,000 ,000	30%	27% 31%	24%	20% 23%	18%	16% 19%	15%	14% 16%
,000	35% 40%	36%	28% 32%	27%	22% 25%	21%	18% 20%	19%
,000 ,000	45%	40%	36%	30%	28%	24%	23%	21%
0,000 0,000	50%	40%	40%	33%	31%	27%	25%	21%
1,000	55%	49%	44%	37%	34%	29%	28%	26%
2,000	60%	53%	48%	40%	37%	32%	30%	28%
3,000	65%	58%	52%	43%	40%	35%	33%	31%
4,000	70%	62%	56%	47%	43%	37%	35%	33%
5,000	75%	67%	60%	50%	46%	40%	38%	35%
6,000	80%	71%	64%	53%	49%	43%	40%	38%
7,000	85%	76%	68%	57%	52%	45%	43%	40%
8,000	90%	80%	72%	60%	55%	48%	45%	42%
9,000	95%	84%	76%	63%	58%	51%	48%	45%
0,000	100%	89%	80%	67%	62%	53%	50%	47%
1,000	N/A	93%	84%	70%	65%	56%	53%	49%
22,000	.,	98%	88%	73%	68%	59%	55%	52%
3,000		N/A	92%	77%	71%	61%	58%	54%
4.000			96%	80%	74%	64%	60%	56%
25,000			100%	83%	77%	67%	63%	59%
6,000			N/A	87%	80%	69%	65%	61%
7.000			,	90%	83%	72%	68%	64%
8,000				93%	86%	75%	70%	66%
8,000 9,000				97%	89%	77%	73%	68%
0.000				100%	92%	80%	75%	71%
1,000				N/A	95%	83%	78%	73%
2,000					98%	85%	80%	75%
3,000					N/A	88%	83%	78%
4,000						91%	85%	80%
5,000						93%	88%	82%
6,000						96%	90%	85%
7,000						99%	93%	87%
8,000						N/A	95%	89%
9,000							98%	92%
10,000							100%	94%
1,000							N/A	96%
12,000 13,000								99%
3,000								N/A

^{*} Effective July 1, 2014 - ADVAN Sport A/S
** Effective for all other Yokohama Tires sold after August 31, 2014

TREAD DEPTH MEASURING POINTS

PASSENGER CAR



Rib



All-Season

HIGH-PERFORMANCE



High-Performance



All-Season

LIGHT TRUCK



Rib



All-Season



Traction

TRUCK/BUS



Rib



Traction

MINING/CONSTRUCTION (OFF-THE-ROAD)



Rock Tread



Traction Tread

ORIGINAL TREAD DEPTHS

PASSENGER AN	ND.	ADVAN Neova AD08	R	ADVAN I
PERFORMANC		205/50R15 86V	9/32"	255/40
T EIG ORIVITATE		205/55R16 91V	9/32"	All Oth
A008P		205/45R17 84W	9/32"	-
All Sizes	9/32"	205/50R17 89W	9/32"	Aegis LS
All Jizes	JI 32	215/40R17 83W	9/32"	P175/70
A043		215/45R17 87W	9/32"	P175/6
All Sizes	10/32"	215/45R18 89W	9/32"	P185/6
		225/50R16 92V	9/32"	P235/7
ADVAN A046 D		225/45R17 91W	9/32"	All Oth
All Sizes	9/32"	225/40R18 88W	9/32"	
		225/45R18 91W	9/32"	A-Spec 3
ADVAN A048 All Sizes	6/32"	All Others	10/32"	All Size
All Sizes	0/32	ADVAN S.4.	_	AVID Aso
ADVAN A10A		235/50R17 96W	11/32"	All Size
All Sizes	10/32"	245/40R17 91W	11/32"	AVUD CO
		255/40R17 94W	11/32"	AVID C3
ADVAN A10F		245/40R18 93W	11/32"	All Size
All Sizes	10/32"	245/45R18 96W	11/32"	AVID EN
	_	245/50R18 100V	11/32"	145/65
DVAN A11A	4 "	255/35R18 90W	11/32"	175/60
All Sizes	10/32"	255/45R18 99W	11/32"	175/65
DVAN A12C	-	265/40R18 101W	11/32"	185/65
ADVAN A13C	10/22"	275/35R18 99W	11/32"	195/55
All Others	10/32"	245/45R19 98W	11/32"	195/60
ADVAN A680		245/45R19 98Y	11/32"	195/65
ADVAN A660 All Sizes	10/32"	255/35R19 96W	11/32"	195/55
All DIZES	10/32	255/35R19 96Y	11/32"	225/40
DVAN A82A		255/40R19 100W	11/32"	225/55
All Sizes	10/32"	255/50R19 107W	11/32"	235/55
, iii JiECJ	10/32	275/40R19 105W	11/32"	All Othe
ADVAN A83A		275/45R19 108W	11/32"	
All Sizes	10/32"	275/40R20 106W	11/32"	AVID EN
		All Others	10/32"	195/55
ADVAN Neova AD07		5(5)		All Oth
175/55R16 80W	9/32"	ADVAN Sport		AVID H4
205/50R17	9/32"	235/55R18 100Y	11/32"	All Size
All Others	10/32"	255/55R18 109Y	11/32"	711 3120
		265/50R19 110Y	11/32"	AVID S33
ADVAN Neova AD08		285/45R19 107Y	12/32"	P195/6
205/50R15 86V	9/32"	275/40R20 106Y	11/32"	All Oth
205/55R16 91V	9/32"	275/45R20 110Y	11/32"	
225/50R16 92V	9/32"	315/35R20 110Y	12/32"	AVID S34
205/45R17 84W	9/32"	295/35R21 107Y	11/32"	P205/6
205/50R17 89W	9/32"	All Others	10/32"	
215/40R17 83W	9/32"			AVID S34
215/45R17 87W	9/32"	ADVAN Sport A/S		P205/50
215/45R18 89W	9/32"	All Sizes	11/32"	_
225/40R18 88W	9/32"			AVID S34
225/45R18 91W	9/32"	AVID Sport V105		P225/4
225/35R19 88W	9/32"	All Sizes	10/32"	-
All Others	10/32"			AVID SU
		ADVAN Sport ZPS		285/45
		All Sizes	10/32"	All Oth

ADVAN Winter	
255/40R20 101W	11/32"
All Others	10/32"
——————————————————————————————————————	10/32
Aegis LS4	
P175/70R13 82S	10/32"
P175/65R14 81S	10/32"
P185/65R14 85S	10/32"
P235/75R15 105S	12/32"
All Others	11/32"
7 III O LITELS	11/32
A-Spec 349	
All Sizes	10/32"
AVID Ascend	_
All Sizes	12/32"
AVID C33	
All Sizes	10/32"
AVID ENVigor	_
145/65R15 72H	9/32"
175/60R15 81H	10/32"
175/65R15 84H	10/32"
185/65R15 88H	10/32"
195/55R15 85V	10/32"
195/60R15 88H	10/32"
195/65R15 91H	10/32"
195/55R16 87V	10/32"
225/40R18 92W	
	10/32"
225/55R18 98V	10/32"
235/55R18 100V	10/32"
All Others	11/32"
AVID ENVigor ZPS	
195/55RF16 87V	10/32"
All Others	11/32"
AVID H4s/V4s	
All Sizes	10/32"
AVID S33	
P195/65R15 89H	10/32"
All Others	11/32"
AVID S34B	
P205/60R16 91H	10/32"
AVID S34D	
P205/50R17 88V	10/32"
AVID S34FA	
P225/45R18 91W	10/32"
AND CIP	
AVID SUV 285/45R22 114H	12/32"
All Others	11/32"
All Others	11/32

ORIGINAL TREAD DEPTHS CONTINUED

AVID Touring	
P175/65R14	10/32"
P185/65R14	10/32"
P235/75R15	12/32"
All Others	11/32"
AVID Touring S	
P235/75R15 105S	11/32"
P235/70R16 104T	11/32"
All Others	10/32"
AVID TRZ	
P185/60R14 82T	11/32"
P185/65R14 85T	11/32"
P185/60R15 84T	11/32"
P185/65R15 86T	11/32"
P195/60R15 87H	11/32"
P195/60R15 87T	11/32"
195/65R15 91H	11/32"
P195/65R15 89T	11/32"
205/60R15 91H	11/32"
P205/60R15 90T	11/32"
P205/65R15 92H	11/32"
P205/65R15 92T	11/32"
P205/55R16 89T	11/32"
205/55R16 91H	11/32"
P205/60R16 91H	11/32"
P205/60R16 91T	11/32"
P205/65R16 94T	11/32"
All Others	12/32"
AVID W4s	
205/40R17 84W	10/32"
215/45R17 91W	10/32"
245/45R17 95W	10/32"
255/40R17 94W	10/32"
215/40R18 89W	10/32"
225/40R18 92W	10/32"
225/45R18 91W	10/32"
245/40R18 97W	10/32"
AVS ES100 All Sizes	10/32"
All Sizes	10/32
AVS S/T Type 1	
All Sizes	12/32"
AVS S1-Z1	
All Sizes	10/32"
AVS Sport	
All Sizes	10/32"
dB Super E-spec	
All Sizes	10/32"
All DIZES	

E105	
All Sizes	10/32"
iceGUARD iG20	
225/60R16 98R	12/32"
225/65R16 100R	12/32"
235/65R16 103R	12/32"
225/60R17 99R	12/32"
235/45R17 94T	12/32"
235/55R17 99T	12/32"
245/45R17 95T	12/32"
235/45R18 94T	12/32"
235/50R18 97T	12/32″
245/40R18 93T	12/32"
245/45R18 96T	12/32"
255/45R19 100T	12/32"
All Others	11/32"
iceGUARD iG51v	
275/70R16 114T	14/32"
265/70R17 115T	14/32"
All Others	13/32"
iceGUARD iG52c	
225/60R16 98T	12/32"
225/65R16 100T	12/32"
235/65R16 103T	12/32"
235/45R17 94T	12/32"
235/55R17 99T	12/32″
245/40R17 91T	12/32"
245/45R17 95T	12/32"
245/40R18 97T	12/32"
245/45R18 100T	12/32"
All Others	11/32"
PARADA Spec-2	
All Sizes	10/32"
S.drive	_
All Sizes	10/32"
S32A	
All Sizes	10/32"
W.drive	
All Sizes	11/32"
W drive 7DC	
W.drive ZPS All Sizes	11/32"
All Sizes	11/32
Y356	
All Sizes	11/32"
Y376B	
All Sizes	10/32"
-	

Y376M	
All Sizes	10/32"
Y376R	
All Sizes	10/32"
Y379B	
All Sizes	10/32"
Y390R	
P205/65R15	9/32"
All Others	10/32"
Y815B	
All Sizes	12/32"
Y870	
All Sizes	5/32"

LIGHT TRUCK TIRES

ADVAN S.T.	
275/55R17 109W	11/32"
285/50R18 109W	11/32"
285/55R18 113W	11/32"
285/45R19 107W	11/32"
265/50R20 111W	11/32"
275/50R20 113W	11/32"
295/45R20 114W	11/32"
305/45R20 116W	11/32"
305/40R22 114W	11/32"
305/35R23 111W	11/32"
315/25R23 102Y	11/32"
305/35R24 112W	11/32"
All Others	10/32"

ORIGINAL TREAD DEPTHS CONTINUED

	CEOLANDAD COOP		CEOLANDAR IT COT	
14/22"		10/22"	GEOLANDAR I/T+ G072	14/22"
	All Sizes	10/32		14/32"
	GEOLANDAR G954			14/32"
		10/32"		15/32"
				14/32"
	GEOLANDAR G96B			14/32"
	All Sizes	11/32"		14/32"
				14/32"
	GEOLANDAR H/T G034		265/70R16 112Q	15/32"
16/32"			P265/75R16 114Q	14/32"
16/32"	. ===		275/70R16 114Q	15/32"
16/32"	All Others	12/32"	245/65R17 107R	14/32"
16/32"	CEOLANDAD IVE CO24		265/65R17 112R	14/32"
17/32"		12/22"	265/70R17 115Q	14/32"
17/32"	All Sizes	12/32	225/60R18 100R	14/32"
18/32"	GEOLANDAR H/T G033		255/55R18 109R	14/32"
18/32"		10/32"	265/60R18 110R	14/32"
16/32"			275/65R18 116R	14/32"
	GEOLANDAR H/T-S G051			19/32"
		12/32"		20/32"
	P255/70R16 112S	12/32"	•	19/32"
	P265/70R16 111S	12/32"	•	13/32"
			All Others	13/32
	P265/70R17 113S		GEOLANDAR M/T	
	P275/60R17 110H			1.0.22.11
				16/32"
		12/32"		17/32"
17/32"				17/32"
17/32"		14/32"		17/32"
17/32"			LT315/75R16 113Q 6/C	17/32"
17/32"			LT265/70R17 112Q 6/C G	17/32"
18/32"	LT285/75R16 122/119Q 8D	15/32"	LT35X12.50R17 119Q 8D	17/32"
	LT245/70R17 114/110Q 8D	14/32"	LT37X12.50R17 124Q 8D	17/32"
	LT315/70R17 121/118R D	16/32"	LT38X13.50R17 119Q C	21/32"
	30X9.50R15 LT 104Q 6C	15/32"		21/32"
	31X10.50R15 LT 109Q 6C	15/32"		18/32"
13/32	All Others	11/32"		18/32"
	CEOLANDAD UZ C COES			19/32"
10/32"		12/22"		19/32"
10/32				21/32"
11/22"				21/32"
11/32				21/32"
	303/408// 1140	12/32	38X15.50R20 125Q	21/32"
11/22"	All Others	11/32"	40X15.50R20 130Q	21/32"
11/32"	All Others		40X15.50R20 130Q	
11/32" 12/32"	All Others GEOLANDAR H/T-S G053	11/32"	40X15.50R20 130Q PARADA Spec-X	21/32"
	All Others	11/32"	40X15.50R20 130Q	
12/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E	13/32"	40X15.50R20 130Q PARADA Spec-X	21/32" 12/32" 12/32"
	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E	13/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V	21/32" 12/32"
12/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056	13/32" 13/32" 14/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V	21/32" 12/32" 12/32"
10/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056 P265/70R16 111T	13/32" 14/32" 13/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V 285/40R24 112V	21/32" 12/32" 12/32" 12/32"
12/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056 P265/70R16 111T P265/75R16 114T	13/32" 14/32" 13/32" 13/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V 285/40R24 112V 325/45R24 116V 315/40R26 120V	21/32" 12/32" 12/32" 12/32" 12/32" 12/32"
10/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056 P265/70R16 111T P265/75R16 114T P265/70R17 113T	13/32" 14/32" 13/32" 13/32" 13/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V 285/40R24 112V 325/45R24 116V 315/40R26 120V 325/35R28 120V	21/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32"
10/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056 P265/70R16 111T P265/75R16 114T P265/70R17 113T P245/60R18 104H	13/32" 13/32" 14/32" 13/32" 13/32" 11/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V 285/40R24 112V 325/45R24 116V 315/40R26 120V 325/35R28 120V 315/35R30 116V	21/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32"
10/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056 P265/70R16 111T P265/75R16 114T P265/70R17 113T P245/60R18 104H P265/70R18 114S	13/32" 13/32" 14/32" 13/32" 13/32" 11/32" 13/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V 285/40R24 112V 325/45R24 116V 315/40R26 120V 325/35R28 120V 315/35R30 116V 335/30R32 116V	21/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32"
10/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056 P265/70R16 111T P265/75R16 114T P265/70R17 113T P245/60R18 104H P265/70R18 114S P255/60R19 108H	13/32" 14/32" 14/32" 13/32" 13/32" 11/32" 11/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V 285/40R24 112V 325/45R24 116V 315/40R26 120V 325/35R28 120V 315/35R30 116V	21/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32"
10/32" 10/32" 10/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056 P265/70R16 111T P265/75R16 114T P265/70R17 113T P245/60R18 104H P265/70R18 114S	13/32" 13/32" 14/32" 13/32" 13/32" 11/32" 13/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V 285/40R24 112V 325/45R24 116V 315/40R26 120V 325/35R28 120V 315/35R30 116V 335/30R32 116V All Others	21/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32"
10/32"	All Others GEOLANDAR H/T-S G053 LT215/85R16 115/112Q 10E All Others GEOLANDAR H/T G056 P265/70R16 111T P265/75R16 114T P265/70R17 113T P245/60R18 104H P265/70R18 114S P255/60R19 108H	13/32" 14/32" 14/32" 13/32" 13/32" 11/32" 11/32"	40X15.50R20 130Q PARADA Spec-X 285/40R22 110V 325/50R22 116V 285/40R24 112V 325/45R24 116V 315/40R26 120V 325/35R28 120V 315/35R30 116V 335/30R32 116V	21/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32" 12/32"
	16/32" 16/32" 17/32" 18/32" 18/32" 16/32" 17/32" 17/32" 18/32" 18/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32"	14/32" 14/32" 14/32" 14/32" 14/32" 14/32" 16/32" 16/32" 16/32" 16/32" 16/32" 17/32" 18/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 18/32" 17/32" 18/32" 17/32" 17/32" 17/32" 17/32" 17/32" 18/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 18/32" 17/32" 18/32" 17/32" 18/32" 17/32" 18/32" 17/32" 18/32" 17/32" 18/32" 17/32" 17/32" 18/32" 17/32" 18/32" 17/32" 17/32" 18/32" 17/32" 18/32" 17/32" 18/32" 17/32" 18/32" 17/32" 18/32" 17/32" 18/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17/32" 17	14/32"	14/32" All Sizes 10/32" 225/70R15 100Q 14/32" GEOLANDAR G95A 14/32" All Sizes 10/32" 245/70R16 107Q 14/32" GEOLANDAR G96B 14/32" All Sizes 11/32" 255/6SR16 109Q 14/32" GEOLANDAR H/T G034 255/6SR16 109R 16/32" P215/75R15 11/32" P225/75R16 114Q 16/32" P225/75R15 11/32" 275/70R16 114Q 16/32" All Others 12/32" 245/6SR17 107R 16/32" GEOLANDAR H/T G031 11/32" 275/70R16 114Q 16/32" All Sizes 12/32" 245/6SR17 107R 16/32" GEOLANDAR H/T G031 All Sizes 12/32" 255/6GR18 100R 18/32" All Sizes 10/32" 255/6GR18 100R 18/32" All Sizes 10/32" 255/5GR18 100R 18/32" GEOLANDAR H/T G033 255/5SR18 109R 18/32" All Sizes 10/32" 255/5GR18 110R 17/32" P265/70R16 1125 12/32" 275/6SR18 116R 17/32" P265/70R16 1125 12/32" 275/6SR18 116R 17/32" P265/70R16 1115 12/32" 275/6SR18 116R 17/32" P255/70R16 1115 12/32" 275/6SR18 116R 17/32" P255/70R16 1115 12/32" 275/6SR18 114H 12/32" P275/6GR17 110H 12/32" 275/6SR18 114H 12/32" P275/6SR18 114H 12/32" 275/6SR18 114Q 6/C 17/32" P275/6SR18 114H 12/32" 275/6SR16 112Q 6/C 17/32" L1725/75R15 100/97Q 6C 13/32" L1725/75R16 112Q 6/C G 18/32" L1725/75R16 110/10 Q 6C 14/32" L1735/75R16 113Q 6/C 17/32" L1725/75R16 110/10 Q 6C 14/32" L1735/75R16 113Q 6/C G 18/32" L1725/75R16 110/10 Q 6C 14/32" L1735/75R16 113Q 6/C G 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 113Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 113Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 113Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 113Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 113Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 113Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 113Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 10Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 10Q 6/C 18/32" L1725/75R16 110/10 Q 6C 15/32" L1735/15R16 10Q 6/C 15/32" S1X10.50R15 L1 100Q 6C 15/32" L1735/15R16 10Q 6/C 15/32" S1X10.50R15 L1 100Q 6C 15/32" S1X10.50R15 100Q 18/32" L1725/75R16 100/10 Q 6C 15/32" S1X10.50R15 100Q 18/32" L1725/75R16 100/10 Q 6C 15/32" S1X10.50R15 100Q 18/

ORIGINAL TREAD DEPTHS CONTINUED

RY103 215/75R17.5	16/32"
RY103A	
215/75R17.5	16/32"
TY303A	
All Sizes	18/32"
Y356	
All Sizes	11/32"
Y372	
All Sizes	10/32"
Y785R	
8R17.5	13/32"
7.50R16	14/32"
Y788R	
All Sizes	13/32"
YK-HTX	
265/70R16 112T	13/32"
P265/75R16 114T	13/32"
235/65R17 104H	11/32"
P265/70R17 113T	13/32"
235/65R18 110T	11/32"
245/60R18 105H	11/32"
265/70R18 116T	13/32"
P255/60R19 108H	11/32"
All Others	12/32"

COMMERCIAL TIRES

101ZL	
All Sizes	18/32"
103ZR	
All Sizes	23/32"
104ZR	
9R22.5	17/32"
10R22.5	18/32"
All Others	20/32"
501ZA	
All Sizes	26/32"
703ZL	
All Sizes	32/32"
LY053	
All Sizes	31/32"
MJ01W	
All Sizes	23/32"

MY507	
255/70R22.5	20/32"
275/70R22.5	22/32"
11R22.5	26/32"
11R24.5	26/32"
	20/32
MY507A	
385/65R22.5	23/32"
425/65R22.5	23/32"
445/65R22.5	24/32"
MY547	22/22"
All Sizes	23/32"
MY627W	
All Sizes	23/32"
RY023	
215/75R17.5	16/32"
235/75R17.5	16/32"
225/70R19.5	16/32"
245/70R19.5	16/32"
265/70R19.5	17/32"
285/70R19.5	17/32"
255/70R22.5	18/32"
12R22.5	20/32"
All Others	19/32"
DV0024	
RY083A	4012211
All Sizes	19/32"
RY103/RY103A	
185/70R15.5	12/32"
205/60R17.5	12/32"
215/70R17.5	15/32"
215/75R17.5	16/32"
All Others - 22.5"	17/32"
All Others - 22.5	17752
RY215	
All Sizes	13/32"
RY253	
445/65R22.5	20/32"
All Others	19/32"
All Ouleis	13/32
RY407 UWB	
445/50R22.5	15/32"
RY587/RY587 MC2	
All Sizes	13/32"
	.5.52
RY617	
All Sizes	18/32"
SY190S	
12R22.5 16H	26/32"
All Others	25/32"
7 til Otileis	LJIJL

5Y767	26/22/
All Sizes	26/32"
Y025	
All Sizes	19/32"
V2424	
Y213A All Sizes	15/32"
All Sizes	13/32
Y287	
All Sizes	19/32"
Y303/TY303LT/TY303A	
215/70R17.5	19/32"
215/75R17.5	18/32"
225/70R19.5	20/32"
265/70R19.5	21/32"
285/70R19.5	21/32"
255/70R22.5	24/32"
All Others	28/32"
Y517/TY517 MC2	
All Sizes	28/32"
Y517 UWB	24/26"
445/50R22.5	24/32"
Y527	
All Sizes	32/32"
Y577	
All Sizes	30/32"
7250	
735B	10/22"
All Sizes	18/32"
7425	
All Sizes	18/32"
773	
12R22.5	21/32"
315/80R22.5	20/32"
12.00R24	21/32"
785R/Y785R LT	
	15/32"
8.25R15	
7.50R16	14/32"
8R17.5	13/32"
9R17.5	15/32"
10R17.5	17/32"
9R22.5	15/32"
10R22.5	16/32"
All Others	18/32"
788R	
LT215/85R16	13/32"

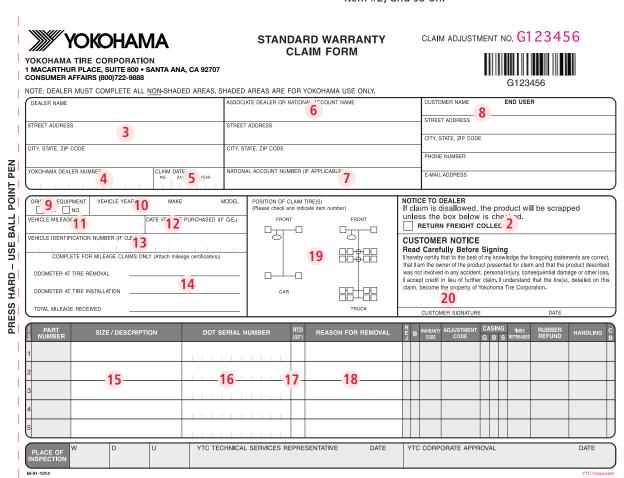
CLAIM FORM INSTRUCTIONS

The Yokohama Standard Warranty Claim Form must be properly completed by both the dealer and customer. Be certain to provide all required information as listed below to avoid delays in processing warranty credits.

- 1 Detach tire identification stickers from back of claim form by tearing along perforated line. See Note.
- 2 Check box if tire(s) determined non-adjustable by Yokohama is to be returned to the dealer freight collect.
- 3 Print Yokohama dealer name and address.
- 4 Print Yokohama dealer account number.
- 5 Provide claim date.
- 6 Provide Associate Dealer name or National Account name and address (if applicable).
- 7 Print National Account number (if applicable).
- 8 Print end user name, address, phone number and email address.
- 9 Is tire Original Equipment? Check Yes or No.
- 10 Print vehicle year, make and model.
- 11 Print vehicle mileage.
- 12 Add the date vehicle purchased.

- 13 Provide Vehicle Identification Number (if claim tire(s) is original equipment).
- 14 Complete section for mileage warranty claim including proof of rotation.
- 15 Fill-in tire(s) size, ply rating and tread pattern.
- 16 Print Department of Transportation serial number.
- 17 Print remaining tread depth (in 32nds of an inch).
- 18 Print brief explanation of why tire(s) was removed from service.
- 19 Check position of claim tire(s) and indicate line item number from below.
- 20 Have customer sign and date. This is required in order to process claim.

NOTE: Affix corresponding tire identification sticker(s) to the tread portion of claim tire(s). For example, a sticker numbered G123456-1 would be placed on the tire listed as line item #1 on claim form number G123456. Sticker number G123456-2 would be placed on the tire listed as line item #2, and so on.



WARRANTY CLAIM PROCESSING PROCEDURES

- With the exception of "L" and "LL" mining and construction tires, all warrantable tires should be shipped to the Yokohama Service Center that services your dealer location. Warrantable tires should be shipped freight collect as follows:
- 750 pounds is the minimum weight to qualify for a return. Returns may be made at any time after reaching 750 pounds.
- If the minimum weight cannot be reached, you may return all accumulated warranty claim tires within 45 days from the date of the previous claim tire return.
- Contact the Yokohama Service Center for shipment authorization and directions as to the proper carrier for transportation of your shipment. This authorization is fundamental to the shipment being received freight collect.
- Place the white original and field engineer copy in an envelope, properly addressed to the appropriate Yokohama Service Center location, and noted as a separate item on the Bill of Lading. The weight of the envelope reflected on the Bill of Lading is one pound. This envelope is to be securely attached to the tread of one of the claim tires by using tape. Do not give the envelope to the truck driver.
- The accompanying claim forms MUST be completed in accordance with the Claim Form Instructions as listed on page 29. All forms must bear the customer's signature. Remember, claim forms completed improperly will be returned to the dealer.
- Bills of Lading for adjustment tires must read as follows (example):

 A freight rate of Class 50, Scrap Pneumatic Rubber Tires, is to be used without exception, unless authorized by the Service Center Manager. Any difference in the agreed upon prepaid freight amounts shall be charged back to the sending party.

Note: This processing procedure covers warrantable tires only. Yokohama reserves the right to either return non-warranted tires to the dealer on a freight-collect basis, or charge back to the dealer the actual expense incurred by Yokohama in handling, freight, and disposal of non-warranted tires.

- 2. Warranty credits will be issued by credit memo to authorized Yokohama dealers and National Accounts.
- 3. Fill out the claim forms clearly and completely.
- 4. Affix corresponding tire identification stickers to the tread portion of claim tires. For example, a sticker numbered G123456-1 would be placed on the tire listed as line item #1 on claim form number G123456. Sticker number G123456-2 would be placed on the tire listed as line item #2, and so on. Claim tires are to have the damaged/warrantable area clearly marked in white or yellow tire crayon.

QTY 15	DESCRIPTION Scrap Tires, Class 50	WEIGHT (actual weight)
1	Adjustment Tire Claim Forms (Envelope)	1lb.

DEALER ALLOWANCES FOR WARRANTY CLAIMS

On all approved tire warranty claims, we will credit the dealer a handling allowance as follows:

1. Passenger Car Tires:

For handling allowance during the first 2/32" (1.6mm) of treadwear, \$10.00 per tire, after 2/32" (1.6mm) of treadwear, \$5.00 per tire. For original equipment tire(s) adjusted by an associate dealer of an authorized YTC dealer, Yokohama will pass an additional \$10.00 allowance for the first 2/32" (1.6mm) treadwear, or a \$5.00 allowance after 2/32" (1.6mm) treadwear. The Associate Dealer handling allowance will not be issued unless the Associate Dealer is clearly identified on the claim form and appears on a list of Associate Dealers previously provided by the authorized YTC dealer. For mileage allowance: During the first 10,000 miles, \$10.00 per tire. After 10,000 miles, \$5.00 per tire.

2. Light Truck (LTC), (LTR) and Truck/Bus Tires: \$5.00 per tire during the original tread life (excluding tires that have been retreaded or that are being turned in for a casing allowance).

3. Mining/Construction (Off-The-Road) Tires:

Size (Rim Diameter)	Amount
24"	\$40.00/tire
29"	\$140.00/tire
39-49" first 30% of treadwear	
first 30% of treadwearafter 30% of treadwear	
45/65-45" first 30% of treadwear	
50.00-51" first 30% of treadwear	
first 30% of treadwear	\$375.00/tire \$300.00/tire
first 30% of treadwear	
40.00-37 first 30% of treadwear	
first 30% of treadwear	

WARRANTY CLAIM ADJUSTMENT BASE PRICES

 Passenger Car, Light Truck, Truck/Bus and Small & Medium Mining/Construction (Off-The-Road) Tires:

Current dealer buying price (less quarterly discounts) for the same tire size and type.

2. Large and Extra Large Mining/Construction (Off-The-Road) Tires:

Original selling price (no change).

3. Special Ordering Procedure for Adjustment Purposes (if dealer has no stock on hand):

When ordering passenger tires for warranty replacement purposes, please contact the Customer Service department at 1-800-423-4544. These orders are handled separately from your stocking orders and require that you provide the Yokohama Standard Warranty Claim Form number used in the transaction. Dealers may order up to 4 units per this transaction type.

Shipment of warranty replacement tires will be, under normal circumstances, via United Parcel Service with prepaid freight. Special circumstance shipping priorities (i.e. overnight, 2nd day service) must be established at the same time the order is placed. Unless specified, tires will be shipped by normal ground service.

Priority 1 (overnight) and Priority 2 (2nd day) services are only allowed when U.P.S. ground service cannot provide delivery within a 3-day period from the date of shipment. It is important for the tire dealer to establish with Dealer Services the probable shipment date immediately following order acceptance to preclude tire reception difficulties.

In the markets which have a high concentration of Japanese imported automobiles, dealers may desire to inventory original equipment tires to handle sales and warranty claim requirements. Yokohama's inventories are closely monitored to ensure that local warehouses have sufficient stock to quickly handle customer and dealer needs.

Please contact our Consumer Affairs department at 1-800-722-9888, if you need assistance in handling any original equipment questions.

ASSISTING ORIGINAL EQUIPMENT CUSTOMERS

In recent years, Yokohama has a significant presence as an original equipment provider to the automotive industry. Consequently, servicing Yokohama Original Equipment customers can aid your business.

By giving our Yokohama tire owners first-rate attention and service, they will return for future purchases and recommend Yokohama tires to their friends. Remember, friendly service is your biggest asset — especially in a time when customers consider reliable tire and auto centers difficult to find.

Original Equipment customers receive our tires as part of a package. Customers then judge us and the merits of their new car, in part by road handling and performance. It is important to replace Yokohama Original Equipment tires with the exact same tire, because the tires were engineered for that vehicle and affect the way it "feels."

When servicing a Yokohama customer, listen attentively to the customer's explanation regarding the condition of the tire. Then, closely examine the external condition of the tire. Remove the tire from the rim, if necessary. Ask the customer questions regarding the vehicle's maintenance history, tire-rotation dates and any recent sudden stops.

If you need technical assistance during a Yokohama tire inspection call: CONSUMER AFFAIRS DEPARTMENT at 1-800-722-9888 option #2, Monday through Friday, 6:00 a.m. – 4:00 p.m. (Pacific Standard Time).

TIRE WARRANTY CLAIMS

For warrantable conditions, replace the tire and complete the Yokohama Standard Warranty Claim Form. For non-warrantable conditions, clearly and simply explain the situation to the customer.

There are times when the customer is apt to challenge

your decision, and at this time the customer needs to know that your tire dealership is interested in customer satisfaction. Please take a moment to contact our Consumer Affairs department for review, assistance or redirection with the customer's concerns in mind. Customers whose problems are handled in an expeditious manner are more likely to believe in your sincerity and service capability.

If for any reason your attempts to satisfy a customer fail, and there is a need to specially handle a tire delivery, please contact Yokohama Consumer Affairs at 1-800-722-9888 option #2, Monday to Friday, 6:00 a.m. — 4:00 p.m. (Pacific Standard Time). A Customer Relations representative will consider all of the information and, without invalidating the Yokohama written warranty, make every reasonable effort to satisfy the customer. The intentions of Yokohama are to support our customers and dealers, while meeting their high expectations for quality service and innovation.

Ordering Yokohama Original Equipment Tires

Tell our Dealer Service Representative that you would like to order a tire for an "original equipment adjustment" or for "original equipment replacement." Your order will receive priority, and will be shipped within 24 hours. For your convenience, and to assure 100% accuracy, use your fax machine.

Consumer Affairs:

1-800-722-9888 option #2, Monday through Friday, 6:00 a.m. – 4:00 p.m. (Pacific Standard Time)

Dealer Services telephone:

1-800-423-4544, Monday through Friday

Dealer Services fax:

1-800-400-9656

TIRE BALANCING RECOMMENDATIONS

With advancements in technology, today's tire and rim fitments require special attention. Fitments for special tire and wheel assemblies have improved new automobile handling and have enhanced their appearance. By design, radial construction and a low-profile design increase a vehicle's ride sensitivity. These wheel and tire fitments make proper tire balancing critical for a proper vehicle ride. Consequently, a suspected out-of-round tire may actually be improperly balanced. Because of this,

Yokohama customers with ride complaints, especially ones with original equipment tires, should be serviced in the following manner:

Before starting these procedures, carefully check the overall condition of each tire, eliminating the possibility of a mechanically-induced problem or some type of road hazard. There are several key factors for you to properly diagnose and fix this problem.



WARNING

- Always wear adequate eye protection at all times while mounting, dismounting or repairing tires.
- Always deflate tires completely by removing the valve core before removing a tire/wheel assembly from a vehicle or disassembly of components. Do not stand, lean or reach over the assembly during deflation.
- Always inflate tires in a safety cage if a mounting machine does not have a positive lock-down device.

 Use an extension hose with gauge and clip-on chuck so that operator may stand aside during inflation.
- Never stand, reach or lean over a tire/wheel assembly during inflation.
- Never inflate tires beyond 40 pounds per square inch to seat beads.

Balance

- The equipment used to balance a wheel and tire assembly must be accurate, well calibrated, and professionally operated. If the balancer tolerance is not within 1/8 oz. (3.5 grams) or less, it must be calibrated.
- When performing weight match mounting, the yellow mark on the tire indicating the point of lightest weight, should be aligned with the valve stem on the wheel assembly. After match mounting the tire/wheel assembly can balanced.

Tire/Wheel Assembly Fit

- Before mounting the new tire, be certain the rim is clean in the tire bead area. If necessary, scrape or clean this area to ensure a proper fit and seal.
- During inflation, the tire must slide into position uniformly on the rim. Lubricate the bead area of the tire and wheel to ease fitment.

 After inflation, visually check the rim edge distance to the tire rim edge line. The rim edge line is generally two small, raised parallel lines running circumferentially, close to the edge of the outer diameter of the wheel.

Front-End Alignment

 Low speed oscillation or vibration can be caused if the front end is out of alignment. Be certain that proper alignment is not overlooked at the initial stage of inspection.

Inflation Pressure

 Tire inflation should match the recommended pressure level as specified in the owner's manual or on the sticker located in the driver's side doorjamb.

DEALER ADVICE FOR CUSTOMERS

All tires require owner maintenance, regardless of how well they are constructed. Operational damages such as punctures, impact damage, cuts, incorrect inflation, etc. may cause tire failure and subsequent personal injury and/or property damage. Simple operational and maintenance practices, as listed below, will reduce the chances of tire problems, provided these practices are followed. Yokohama suggests that dealers provide the following guidance to all tire customers.

PASSENGER CAR AND LIGHT TRUCK CUSTOMER ADVICE

Proper Inflation

Advise customers to check tire inflation pressures monthly when the tires are cold (before operation, cool to the touch), and before extended operation. Inflation pressures should be determined and maintained in accordance with vehicle manufacturer recommendations.

Regular Tire Inspection

Yokohama recommends the following for a tire in use (a tire that has been mounted on a rim and installed on a vehicle):

- Periodic inspections by the owner. It is the owner's
 responsibility to conduct regular inspections
 because tires can experience damage or wear,
 requiring replacement. These inspections should
 include inflation check, tread depth check, and a
 visual search for damage from road hazards or
 under-inflation. When an owner suspects that a
 tire has been subjected to a road hazard or underinflation, a qualified tire service professional
 should be consulted to determine whether the tire
 should be replaced. Any tire worn to its tread
 indicators should be replaced.
- Annual inspection by a qualified tire service professional. A tire in use for five or more years should also be inspected by a qualified tire service professional at least once a year to determine whether it can continue in service.

Vehicle Maintenance

Proper vehicle maintenance is essential for good tire mileage and safety. Advise customers that misalignment, worn or faulty suspension components, etc. will cause uneven and premature treadwear.

Tire Rotation

Advise customers to rotate their tires in accordance with vehicle owner's manual recommendations to ensure even treadwear and optimum tread life. Yokohama recommends that its tires be rotated at 6,000-8,000 mile intervals.

Tire Replacement

Recommendations of a particular vehicle manufacturer for tire replacement may be found in the following: owner's manual for the particular vehicle; on the vehicle tire information placard; or on the vehicle information placard for the particular vehicle. These recommendations may differ from those of Yokohama, but the owner should follow the vehicle manufacturer's recommendations for tire replacement.

In the absence of recommendation from a particular vehicle manufacturer, Yokohama recommends the replacement and disposal of all passenger and light truck tires whose DOT production date is 10 or more years old. To locate the DOT number, refer to the tire sidewall where the DOT number will appear. DOT numbers are coded; the illustration below explains the significance of the code.

DOT CCFCXYZ1908

Production Date (represents week & year tire was made): 1908 = Tire was made 19th week of 2008 More information can be found at:

http://www.yokohamatire.com/assets/docs/tire_insp_repl_guide_1011.pdf

Tire Spinning

Instruct customers to avoid tire spinning when stuck on ice, snow, mud or wet grass. Excessive speed on a free-running tire can cause it to explode from extreme centrifugal force. Never exceed the 35 mph point indicated on the speedometer. Customers should never allow anyone to stand near, directly ahead or directly behind a spinning tire.

Good Driving Habits

Encourage customers to cultivate good driving habits by practicing the following:

- Observe posted speed limits.
- Avoid fast stops and starts.
- Safely avoid potholes and objects on the road.
- Do not drive over curbs or scuff curbs when parking.

Storage Tips

The storage of tires, especially radial tires, requires particular care. If tires are not stored properly, not only will there be a deterioration in their appearance, there may be a loss in performance and compound integrity.

Considerations / Inspections

The tire tread and sidewalls are constructed from compounds that resist deterioration caused by sunlight, ozone, and extreme temperatures. Nevertheless, stored tires should be protected against these and other potentially damaging conditions. The longer the storage period, the greater exposure there is to potential damage; so it is always advisable to use the tires that have been in storage the longest.

Store tires in an area that is clean, cool, dark, and well ventilated, but with a minimum of circulating air. Avoid areas that are wet, humid, oily, greasy, or in direct sunlight. Do not store in the same area as an electric motor or other ozone generating source. If there is a question, check the ozone level to be sure it does not exceed 0.08 ppm.

Do not store tires directly on black asphalt or other heat-absorbent surfaces. Avoid storage adjacent to highly reflective surfaces.

As a rule, tires should be stored in an upright position to prevent distortion or disfiguration and to make mounting work easier. If it is necessary to store tires in a horizontal position, be sure to stack passenger car and light truck radial tires no higher than 3' (1m), bias ply tires no higher than 6-1/2' (2m), and radial truck tires no higher than 5' (1.5m).

When storing tires that have been inflated, deflate to fifty percent of the normal pressure. Keep valve caps in place.

Whitewall Tires

Store unwrapped whitewall tires with the white side-walls facing each other to avoid staining them through contact with the black rubber of the other tires.

High Performance/Racing Tires

The specialized rubber compounds used in these tires are extremely sensitive to the temperatures in storage environments. For this reason be sure to store them in an area that is not subject to extremes of heat or cold. Failure to store tires at approved temperatures can cause changes to the compound properties that may cause the tread and sidewall to crack or harden, or other damage. Such damage prohibits optimal use of the tire and in severe cases could cause and accident or injury. Therefore, Yokohama Tire Corporation recommends ensuring a storage temperature of between 40 and 70 degrees Fahrenheit, and under no circumstances less than 32 degrees Fahrenheit, for all of our high performance and racing tires.

Replacing P-Metric Tires with LT/Floatation Tires

If original equipment tires are replaced with LT/Floatation tires, please refer to Yokohama's Technical Service Bulletin "Proper Inflation and Load for Original Equipment P Metric Tire Conversions to LT/Floatation Tires" for correct load and inflation pressures this bulletin is located at Yokohama's website www.yokohamatire.com.

MEDIUM AND HEAVY-DUTY TRUCK/BUS CUSTOMER ADVICE

Proper Inflation

Check tire inflation pressures before each trip when tires are cool, but never less than once a week. Inflate tires to the recommended Tire and Rim Association (TRA) inflation pressures required for the maximum load to be carried. For sustained high-speed driving, inflation pressures should be increased 10 psi over normal recommended levels in accordance with the Load and Inflation Table footnotes. Use metal valve caps on each tire to ensure a complete air seal during operation and to keep out dirt and moisture.

Regular Tire Inspection

Visually inspect tires regularly for cracks, bulges, cuts or penetrations. Abnormal conditions should be referred to a Yokohama dealer for repair or replacement.

Vehicle Maintenance

Proper vehicle maintenance is essential for good tire mileage and safety. Advise customers that misalignment, worn or faulty suspension components, etc. will cause uneven and premature treadwear. If these conditions are evident, customers should consult the vehicle dealer, or visit a Yokohama dealer.

Tire Replacement

Steer tires on medium and heavy-duty truck tires must be replaced when the tread is worn down to 4/32" (3.2mm). It is very advisable that tires be removed at this depth, so that the tires can be retreaded.

Retreaded or Reinforcement-Repaired Tires on Steer Axles

Retreaded or reinforcement-repaired tires are not permitted for use on steer axles for vehicles under the jurisdiction of Bureau of Motor Carrier Safety (BMCS).

Yokohama recommends that original tread tires be used on steer axles of highway trucks with a Gross Vehicle Weight Rating (GVWR) over 10,000 pounds.

Federal Motor Carrier Safety Regulations specify that no bus shall be operated with regrooved or retreaded tires on steer axles.

Good Driving Habits

Cultivate good driving habits by practicing the following:

- Observe posted speed limits.
- Avoid fast stops and starts.
- Safely avoid potholes and objects on the road.
- Do not drive over curbs, or scuff curbs when parking.

OFF-THE-ROAD TIRES (MINING/CONSTRUCTION) CUSTOMER ADVICE

Proper Inflation

Check tire inflation pressures daily, and adjust according to Tire and Rim Association (TRA) speed, load and inflation tables.

Good Driver Practices

Tires can be quickly and permanently damaged because of bad driver practices. The following driver guidelines should always be observed:

- Do not attempt to pull too great of a load, or start too abruptly.
- When "push loading" self-propelled scrapers, scraper drivers must wait for the pusher before starting to load.
- Never lock one wheel for a very sharp turn.
- Avoid chuck holes or other hazards.
- Avoid climbing or driving a vehicle up on material being moved.
- Avoid excessive braking.
- Tractor or dozer drivers who "push load" scrapers must avoid turning away too quickly.

Repaired or Retreaded Tire Placement

Always install repaired or retreaded tires in wheel positions farthest away from the vehicle operator, regardless of whether that wheel position is on a driven or non-driven axle. Tires that have structural repairs should be clearly marked to help identify them for limited use or removal from service.

TIRE SERVICE AND REPLACEMENT RECOMMENDATIONS REPAIR OF SPEED RATED TIRES, RUNFLAT TIRES AND AIRTEX LINER TIRES

All passenger and light truck tires require regular maintenance to assure safe operation and maximum service lifetime. Yokohama endorses all service guidelines defined by the Rubber Manufacturers Association, visit www.rma.org or call 1-202-682-4800 for their service publications. In some special cases further service recommendations are required for Yokohama tires.

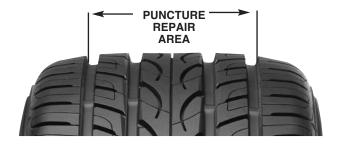


WARNING

- Always wear adequate eye protection at all times while mounting, dismounting or repairing tires.
- Always deflate tires completely by removing the valve core before removing a tire/wheel assembly from a vehicle or disassembly of components. Do not stand, lean or reach over the assembly during deflation.
- Always inflate tires in a safety cage if a mounting machine does not have a positive lock-down device.
 Use an extension hose with gauge and clip-on chuck so that operator may stand aside during inflation.
- Never stand, reach or lean over a tire/wheel assembly during inflation.
- Never inflate tires beyond 40 pounds per square inch to seat beads.

Repair of Speed-Rated Tires

Because the tire manufacturer cannot monitor the quality of the repairs for speed-rated tires, once such a tire is repaired for any reason, that area ultimately diminishes the tire's designated speed rating. Although the warranty will cover warrantable conditions unrelated to the repair area, the tire no longer is representative of its original manufactured condition because it has been altered. As a result, the speed rating of the tire is void after repairs have been performed. The tire is capable of running normal highway speeds if repairs are made correctly. Punctures and nail holes up to 1/4" diameter which are confined to the tread area may be repaired permanently only from the inside of the tire. NEVER REPAIR TIRES WORN BELOW 2/32" (1.6mm) TREAD DEPTH.



This graphic indicates that puncture repairs are limited to the tread area as generally depicted in the graphic. DO NOT make repairs where the injury damage extends into the shoulder/belt edge area OR where the injury extends at an angle into the shoulder area. If there is any question that the injury extends into the shoulder/belt edge area, then the tire must be scrapped.

Always read, understand and follow the RMA wall chart "Puncture Repair Procedures for Passenger and Light Truck Tires" which covers the proper repair procedures for passenger and light truck tires through Load Range "E." Never repair a tire with an injury that is greater than 1/4" (6mm) in diameter. Do not repair an injury outside the puncture repair area as shown on page 37.

The basic principles for proper puncture repair:

- Remove the tire for inspection and repair;
- Prepare the injured area;
- Fill the injury with a suitable, vulcanizing material or rubber stem that must fill the injury and keep moisture out;
- Seal the inner liner with a patch to prevent loss of inflation and keep moisture out; and,
- Re-inspect the finished repair.

Refer to the RMA wall chart for complete step-by-step procedures, visit www.rma.org or call 1-202-682-4800.

Some Yokohama Tire Corporation products require additional considerations before performing any tire repairs.

- ADVAN Sport ZPS
- AVID ENVigor ZPS
- Yokohama tires with AIRTEX™ Advanced Liner Technology
 - dB Super E spec

Information regarding these products and special handling can be found at:

http://www.yokohamatire.com/tires_101/service_bulletins

Replacement Guidelines for Speed-Rated Tires

When replacing a tire designated with a speed rating, the new tire's speed rating should be equal or higher than the speed rating of the previous tire. This rule is to avoid conflicting tire speed capabilities and the possibility of misapplication, particularly because one tire may be constructed to perform under a higher speed than another.

Runflat Tires

Yokohama ZPS runflat tires are not to be repaired following a puncture or other tire disablement. ZPS runflat tires are covered by the Yokohama standard limited warranty that provides for tire replacement under specified conditions. Your ZPS tire will be replaced on a prorated basis based on remaining tread depth when the tire has been injured due to a tread area puncture within the repairable area and limits defined by the Rubber Manufacturers Association. Never mix runflat tires with tires that do not have runflat technology. Never mix runflat tires of different brands or technology. Information regarding these products and special handling can be found at: http://www.yokohamatire.com/tires_101/service_bulletins

Temporary Spare Repair

Yokohama does not allow repair of injuries to temporary spare tires.

AIRTEX™ Advanced Liner Repair

AIRTEX™ Advanced Liner material is very effective at tire inflation pressure retention. To ensure the inner liner material is retained and the tire repair unit seals the inner liner during the life of the tire, a simplified puncture repair method is required. Information regarding these products and special handling can be found at:

http://www.yokohamatire.com/tires_101/service_bulletins

DAMAGE/INJURY CLAIMS AND DISCONTINUED TIRE REPLACEMENT

Damage/Injury Claims

If a tire is removed from service and allegedly caused vehicle damage or personal injury, the subject tire could become part of a product liability claim.

DO NOT PROVIDE WARRANTY SERVICE FOR A TIRE ASSOCIATED WITH DAMAGES OR INJURIES.

Gather basic information including the name, address and phone number of the customer, the size and model of the tire and the nature of the damages or injuries that occurred. Ask the customer to retain the tire and contact our Consumer Affairs department at 1-800-722-9888, option #2, Monday through Friday from 6:00 a.m. – 4:00 p.m. (Pacific Standard Time.)

Discontinued Tires

Due to product line changes, consumers may present discontinued tires for warranty adjustment and the exact replacement tire may not be available. In these cases, a suitable replacement tire will be a Yokohama tire in the same size, speed rating and performance category. Questions about the suitability of replacement tires should be directed to the Yokohama Consumer Affairs department at 1-800-722-9888 option #2. The Consumer Affairs department is available Monday through Friday from 6:00 a.m. — 4:00 p.m. (Pacific Standard Time).

Tread Act Reporting

According to the requirements stated in the Federal Regulation 49CFR 579.26, Yokohama Tire Corporation is required to report quarterly, all warranty claim information to the National Highway Traffic Safety Administration.

RETURNING NEW UNSALEABLE OR FREIGHT DAMAGED TIRES

OPTION I

Discovered Damage Upon Receipt

- Receiving dealer must inspect shipment as received; refuse and return any damaged product with freight carrier and indicate damages on freight bill or Bill of Lading.
- 2. Notify YTC Customer Service Representative of damaged goods and place reorders.
- Return copies of freight damage claim or marked Bill of Lading to Yokohama Tire Corporation (YTC) and YTC will credit your account the full purchase price of the involved product and send new replacement merchandise. YTC will settle the claim with the involved freight carrier.

OPTION II

Concealed Damage

- Receiving dealer must determine the product is damaged within 15–30 days of the receipt of the shipment. Dealer must describe the shipping damages on a copy of the freight bill or on a copy of the bill of lading and provide this documentation to a YTC Customer Service Representative.
- 2. Dealer must return the damaged merchandise to a location specified by their YTC Customer Service Representative along with copies of the supporting documentation.
- Once the notification and documentation are received by YTC, a credit will be issued to the dealer for the full purchase price of the damaged merchandise and replacement merchandise will be sent to the dealership. YTC will settle the claim

with the freight carrier direct. If the concealed damage is found after the 30-day period, the claim will be settled with the freight carrier as described but the credit to the dealership will be reduced by 33% which represents the dealer portion of the damage cost. YTC and the freight carrier will each assume 1/3 cost according to current Interstate Commerce Commission (ICC) regulations governing freight.

OPTION III

File The Claim Directly With The Carrier

As always the dealer has the right to file a freight damage claim directly with the carrier that has delivered the damaged merchandise. In this case the dealer completes whatever claim documentation that the carrier requests and follows the claim payment with the carrier directly.

The above policies are effective September 1, 2002. Tires received in our Warranty Service Centers exhibiting shipping damage/bent bead conditions after the above date will not receive credit under our normal warranty process. All shipping damage claims must be processed by filing a claim with the responsible freight carrier. Should you require assistance in filing a claim please contact the Yokohama Traffic department for instructions. Following these procedures will protect you from receiving damaged product into your inventory, ensure a more effective claim filing process and will hold the responsible carrier liable for payment of any damage costs. YTC will also be able to choose the most reliable, consistent, and customer-driven carriers to insure first class service to our dealers and customers.

Should you have any questions or require additional assistance concerning this process, please call the number below that corresponds to your product type.

PCR/LTR Products

Yokohama Tire Corp. Customer Service Department 1 MacArthur Place, Suite 800 Santa Ana, CA 92707 1-800-423-4544 ext. 2897

TBS Products

Yokohama Tire Corp. Commercial Customer Service 4908 Golden Parkway Suite 300 Buford, GA 30518 1-800-241-7051

YOKOHAMA DESIGNATED SERVICE CENTER

